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# Status of the ITER Neutral Beam Injector Project and accelerator optimization

V. Antoni , P. Agostinetti, M.Cavenago<sup>a</sup>, H.P.L. DeEsch<sup>b</sup>, G. Fubiani<sup>c</sup>, N. Pilan, G. Serianni, P. Veltri and NBI RFX Team

*Consorzio RFX*

*Euratom-ENEA Association, Padova, Italy*

*<sup>a</sup>INFN-LNL, Legnaro, Italy*

*<sup>b</sup>Association EURATOM-CEA Cadarache, IRFM/SCCP, France*

*<sup>c</sup>LAPLACE/CNRS, University Paul Sabatier, Toulouse, France*

M Kashiwagi, M. Taniguchi, N.Umeda, T. Inoue

*JAEA 801-1, Nukoyama, Naka,311-0193, Japan*

# ITER NBI requirements and functionalities

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2 (+1) NBI Neutral Beam Injectors based on negative ions are foreseen in ITER

Each beam must provide:

$$P=16.5\text{MW}$$

$$I=40\text{A}$$

$$V=1\text{MV}$$

$$t_{\text{pulse}}=3600\text{s}$$

## Main functionalities:

Plasma Heating

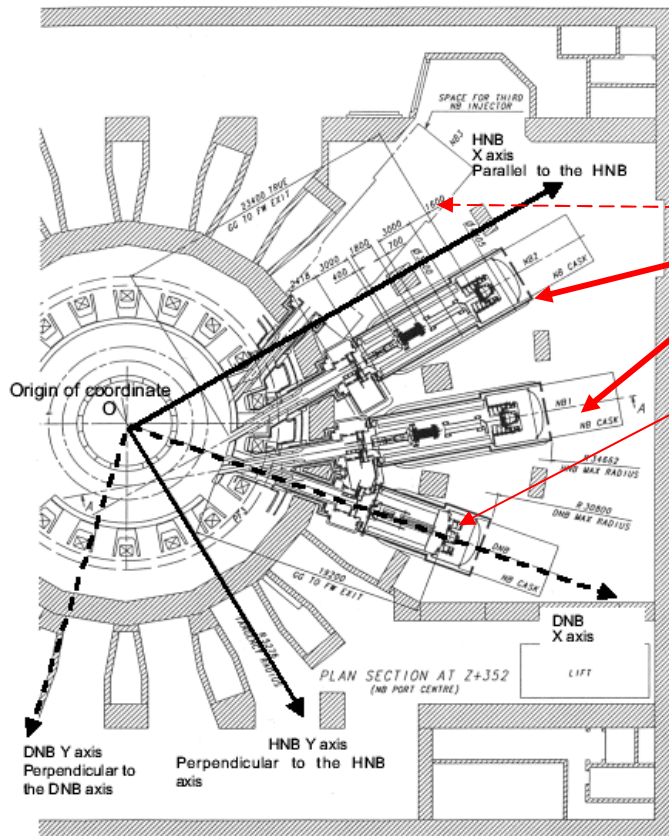
Plasma Rotation

Current drive

Plasma parameter profile control

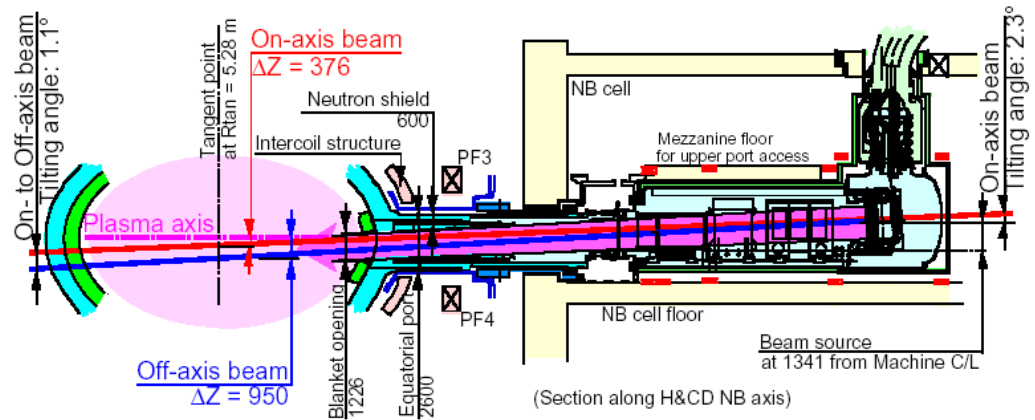
Burn phase control

# NBI in ITER



N 53 GR 514 01-06-27 W 0.1

2+1 NBI  
 DNB tangential injection



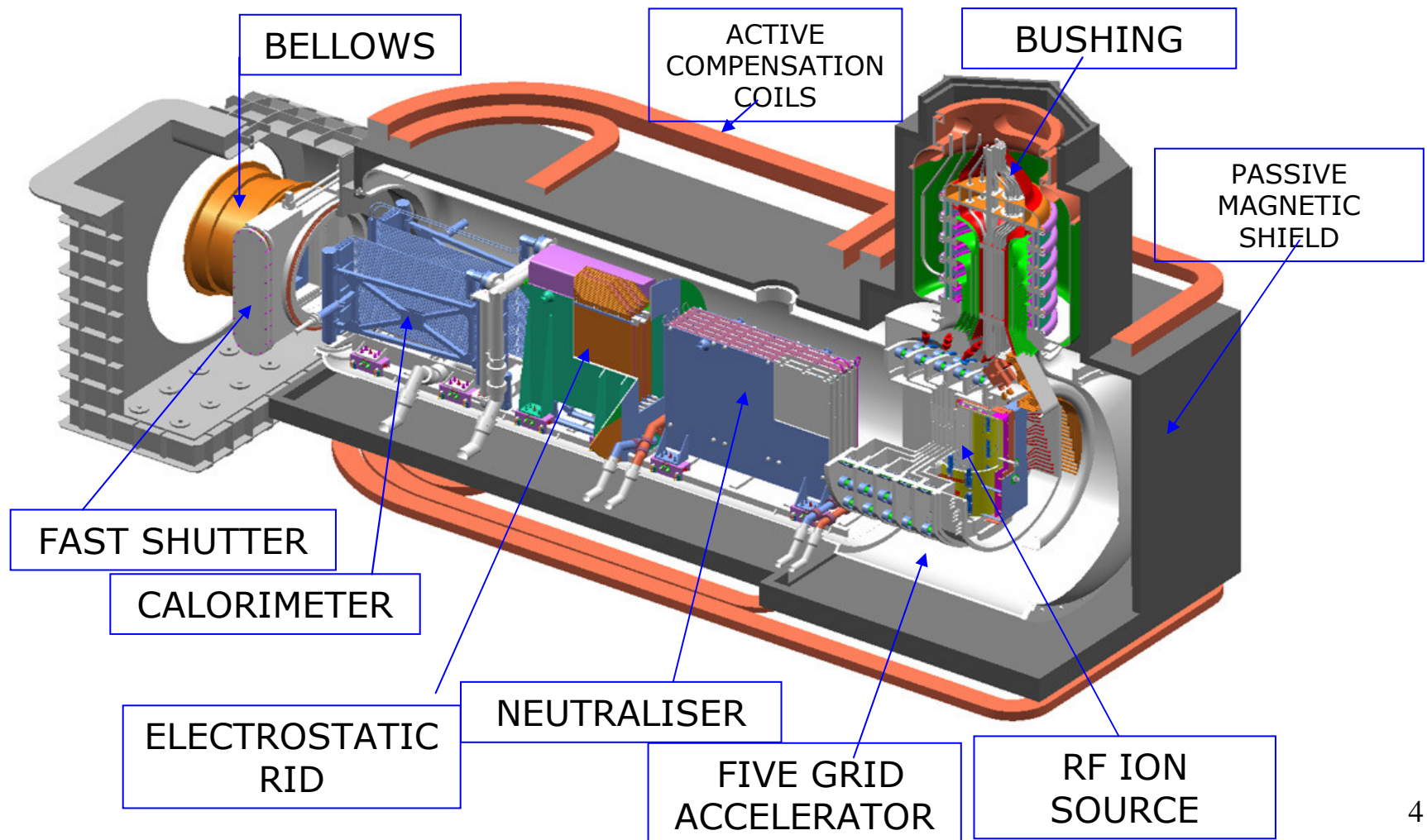
N 53 GR 405 01-06-20 W 0.1

Plan view

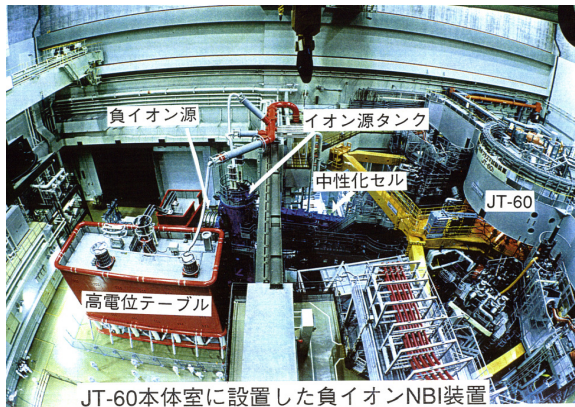
Vertical cross section view

On/off axis injection by tilting the beam axis vertically

# NBI Main components



# Results in fusion experiments



## JT-60U

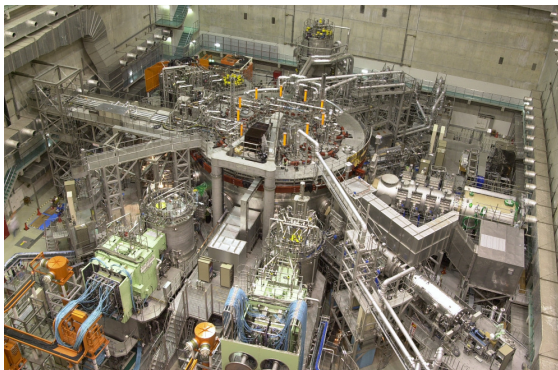
*N- NBI maximum parameters*

Max Voltage **400 kV**

Max power per beam **5.8MW**

Pulse length **30 s** (2MW, 360kV)

Upgrade up to 100s foreseen for JT60-SA



## LHD

*N- NBI maximum parameters*

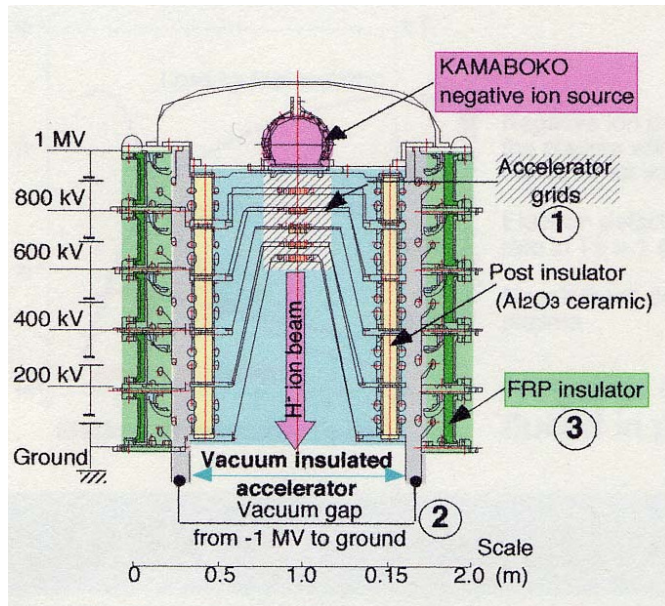
Max power per beam **6.4 MW**

Max Voltage **190 kV**

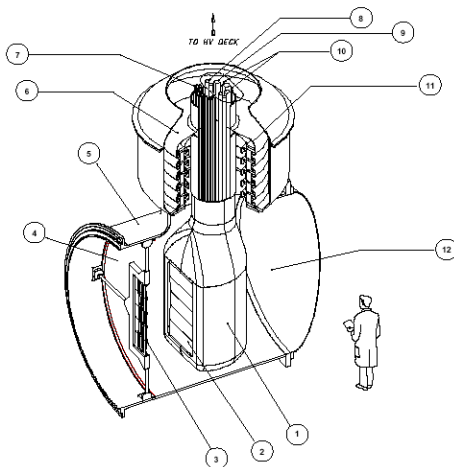
Pulse length **128 s** (at 0.2MW)

# Results in 1 MV Test Facilities

R&D in progress to test Voltage Holding at 1MV.



**MAMuG (JAEA)** maximum parameters in H  
 Voltage **836 kV**  
 Current density **146 A/m<sup>2</sup>**  
 Pulse length **0.2s**



**SINGAP (CEA)** maximum parameters in D  
 Voltage **726 kV**  
 Current density **126 A/m<sup>2</sup>**  
 Pulse length **0.2s**  
*HV holding improved by Ultra HV techniques*

# Progress in NBI design and R&D

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In recent years a close collaboration between EU and Japan has led to the complete revision of the NBI design. Several issues identified during the revision have been solved or a well defined program has been identified to tackle and solve them at the Neutral Beam Test Facility to be built in Padova (Italy) .

A robust and well coordinated R&D program carried out by EU ( at 1MV CEA facility in Cadarache and RF ion source facilities at IPP Garching) and Japan (at JAEA 1MV facility in Naka) has led to important results that have been applied to the choice of the ion source and accelerator

# Main advances

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Choice of the negative ion source now based on RF concept ( it was arc driven in the reference design)

Choice of accelerator now five grid system ( MAMuG concept) as in the reference design. *Crucial test and comparison of MAMuG and SINGAP concepts performed at JAEA this year*

HV bushing and construction of large bore ceramics (*Japanese industry and JAEA*)

Assessment of the electrostatic Residual Ion Dump (RID) (*no plasma formation in standard operation, UKAEA ,CIEMAT*)

Arc protection is now included in the design:

*Passive: analysis of core snubber performed, additional damper resistance to ground the GG to control and mitigate arcs*

*Active: design complete (fast intervention)*



# Main changes to the NBI design

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Negative ion source based on RF concept

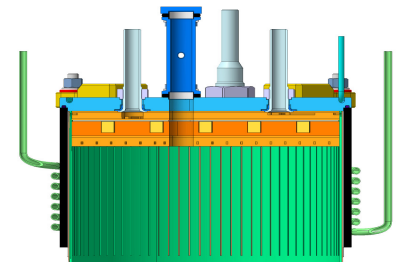
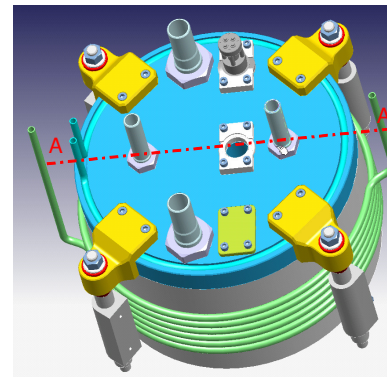
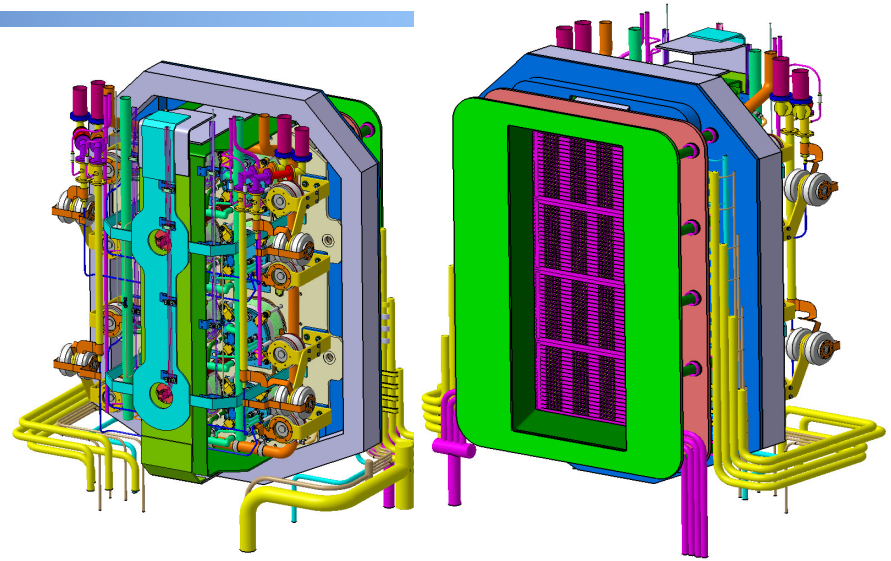
New vessel with vertical access for vertical assembling and maintenance

Absolute gate valve to separate the NBI from ITER (UKAEA)

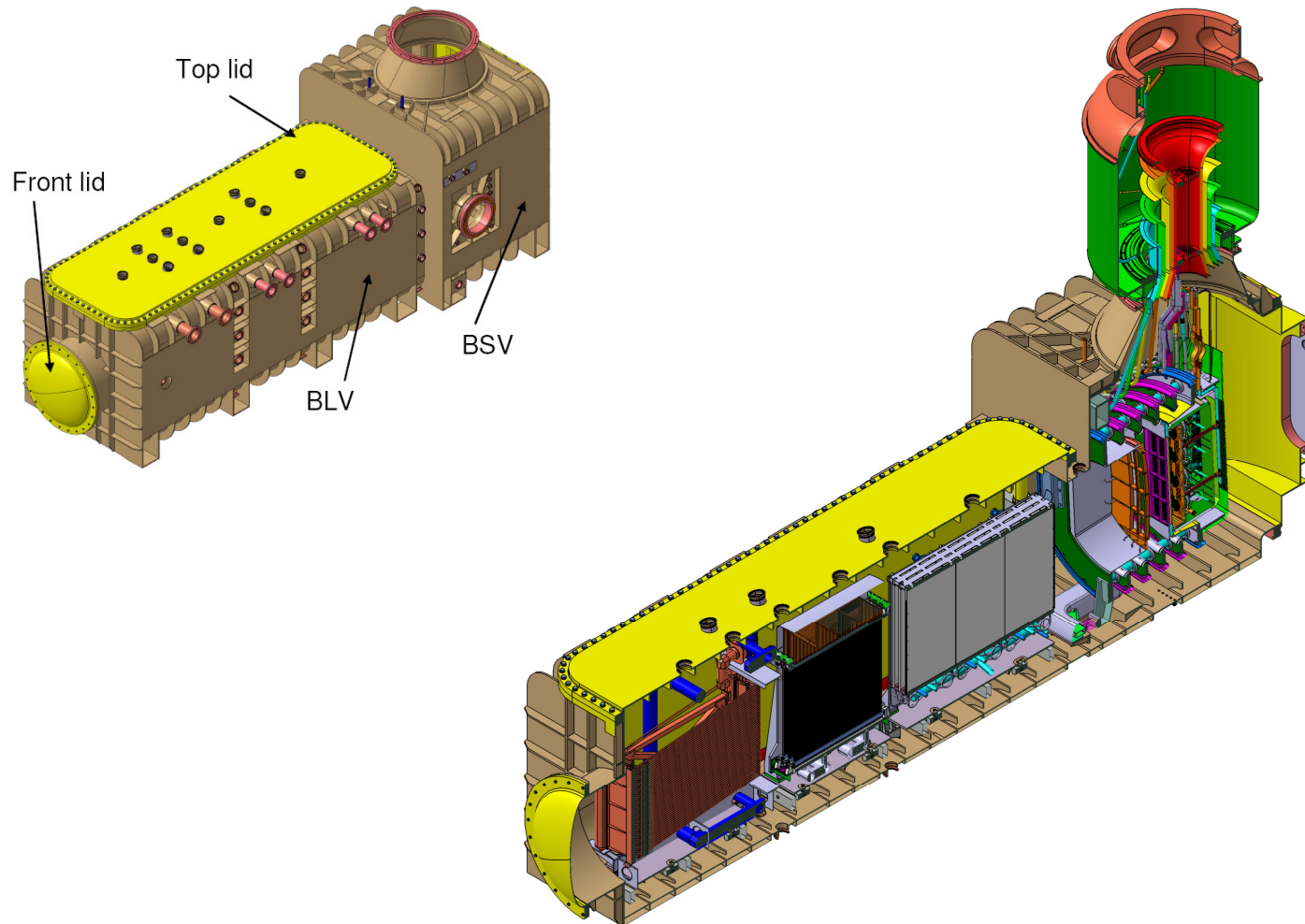
New air insulated HV deck

## RF Negative Ion Source

- Plasma facing the grids  $\sim 1.5 \text{ m}^2$
- $P_{\text{source}} \approx 0.3 \text{ Pa}$
- Plasma confined through permanent magnets
- Actively cooled source case to remove plasma heat load
- Actively cooled back plate to remove BPIs heat load
- 8 RF drivers
  - Diameter: 300 mm
  - Body: Ceramic cylinder
  - Water cooled 6 turns RF coils
  - 3 matching capacitances close to two RF coils
  - Copper Faraday shield water cooled



# NBI Vessel



# Further advances in the project

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1MV Transformer feasibility assessment

Preparation of the technical specifications for Power supply and RF Ion Source.

Development of passive and active systems to dump electrons and to steer the beam (see poster P2-04 on *Active steerer* by Cavenago)

Definition of an integrated diagnostic system for NBI and the Ion Source

The design of the NB Test Facility to be built in Padova is almost complete

## The NB Test Facility

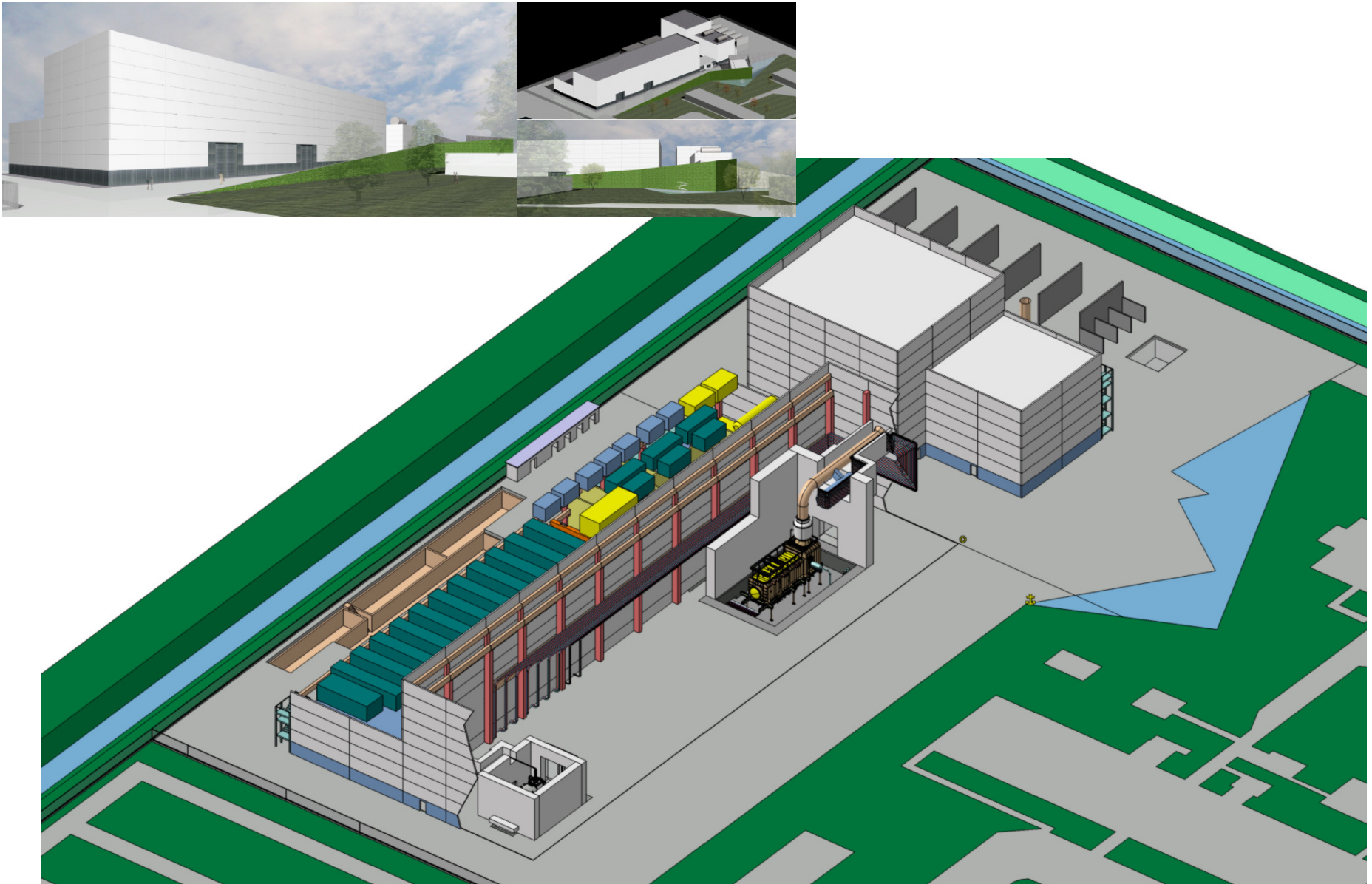
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The NB Test Facility is aimed to test and optimise the first prototype of the NBI for ITER and to assist ITER during the operation. Start of the operation is planned in five years from approval in order to test the NBI for five years before start of operation in ITER

In order to speed up the test and optimisation of the NBI an Ion Source facility with 100kV extraction aimed to optimise the RF Ion Source in H and D.

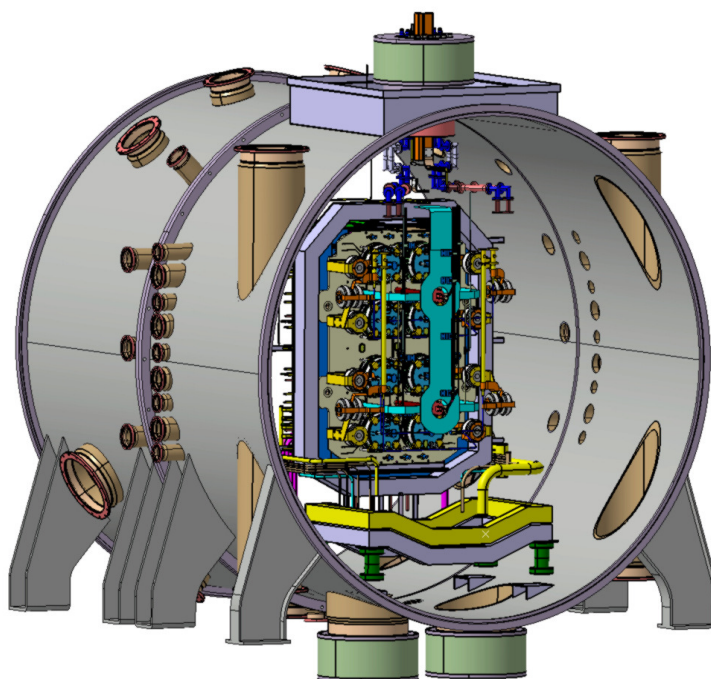
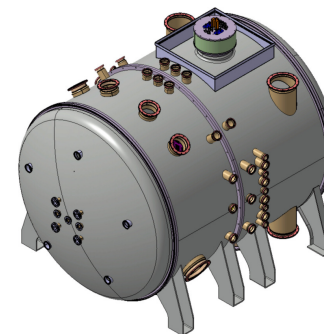
Starting of operation is planned in 3 years from approval

# Buildings and layout



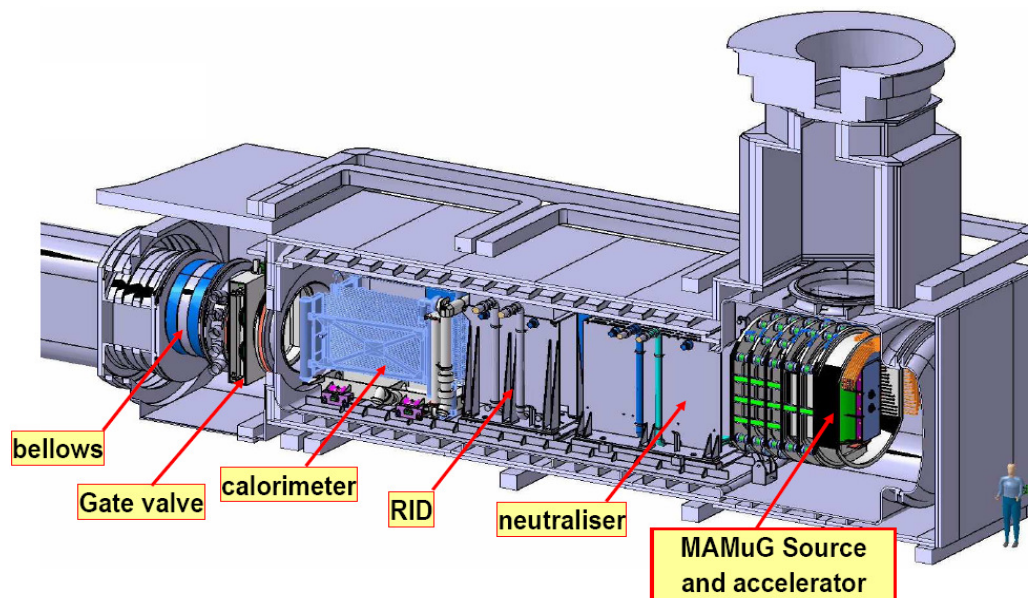
## Ion Source facility: Status of design

- Technical specifications foreseen in the 2008 for:
  - Power supplies and insulation transformer
  - HV Deck and transmission line
  - Vessel, including hydraulic and electrical bushings
  - Ion source, 3 grids system, support frame
  - Cooling, vacuum and gas injection plant



## NB Test facility: Status of the design

- Calorimeter design in progress ( UKAEA)
- Cryogenic pumps under final revision ( FZK)
- Cryogenic plant under final revision
- Vacuum and gas injection system design ready for Technical Specifications
- Close contact EU-DA,JA-DA,ITER to keep the design updated
  - Power Supplies (PS)
  - Interfaces of PS, transmission line, bushing, vessel, internal connections, HVD1
  - Interfaces with ITER site and plants





# Further advances in beam physics

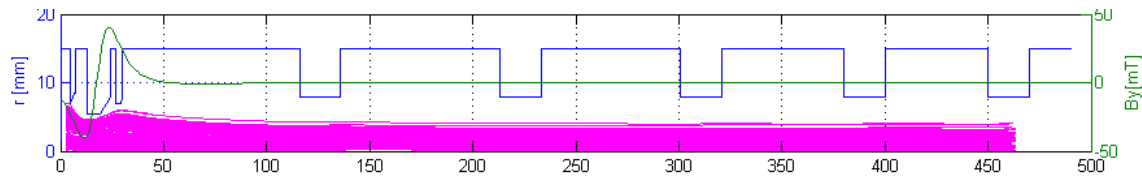
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Better understanding of 1MV accelerator physics ( backstreaming ions, generation of secondary particles, magnetic filter and uniformity) and beam transmission (neutralization, residual plasma, RID)

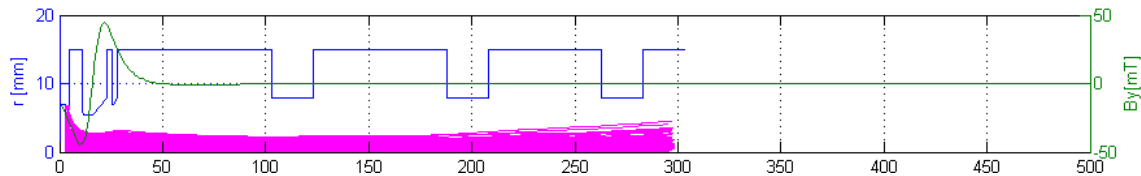
Optimization of accelerator geometry and cooling system to withstand and compensate for deformations and thermal stresses due to electron power load

# Optimization of the accelerator design

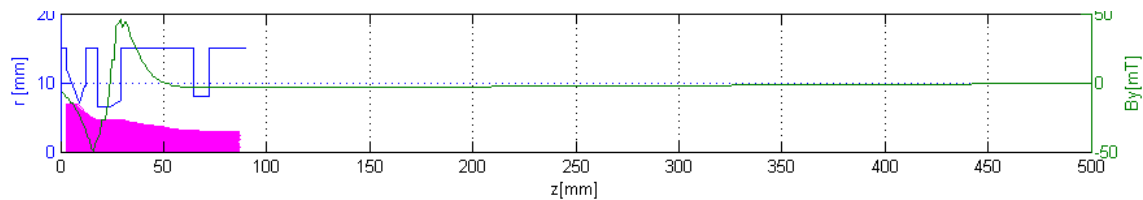
1MV five grids (MAMuG ) *as in the reference design*



500kV three grids for initial ITER operation (*similar to JT60 system*)



100kV for Ion Source (*in collaboration with India for DNB*)



## Accelerator optimisation: **numerical tools**

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Electric field distribution (**SLACCAD 2D**)

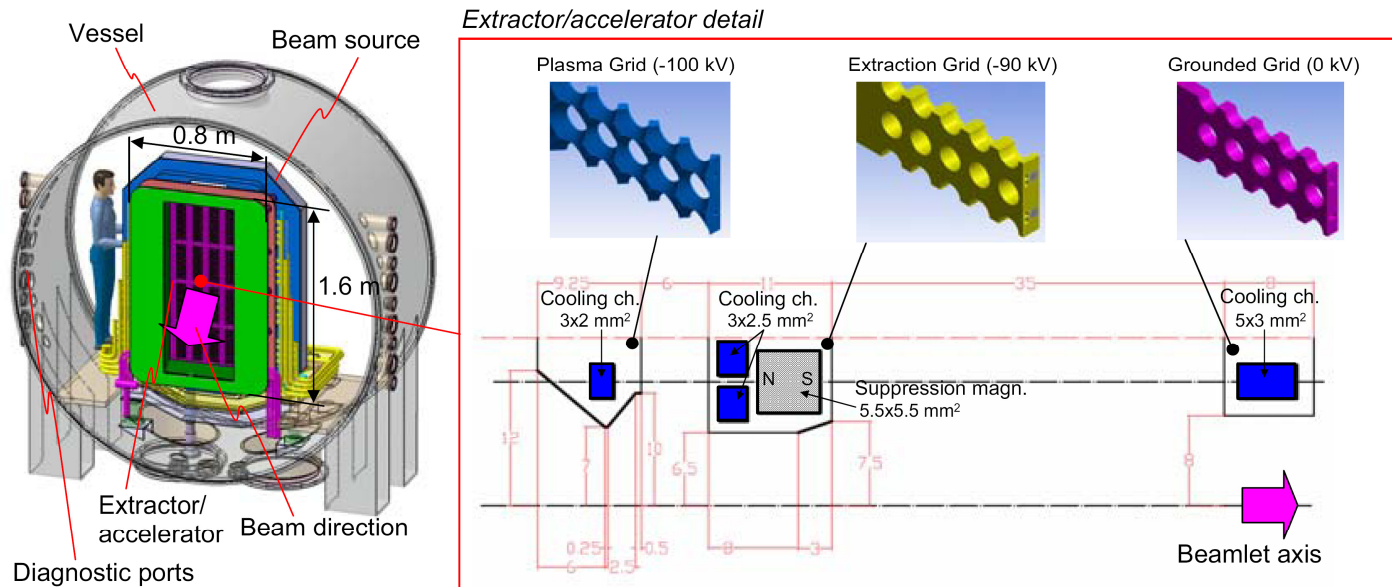
Particle trajectories and self consistent electric fields in presence of magnetic fields (applied or stray) (**EAMCC Montecarlo & SLACCAD single or two beamlets, , BYPO**)

Interaction of particles with background gas ( stripping and ionization) generation of secondary ( electrons, positive ions, neutrals) and their interaction with materials ( thermal load, emission of secondary particles) (**EAMCC** )

Beamlet-beamlet Interaction and optics (divergence) (**OPERA 3D**)

Thermal load and cooling system . Optimisation of grids with magnets and cooling channels to limit grid deformation and expansion. (**ANSYS**)

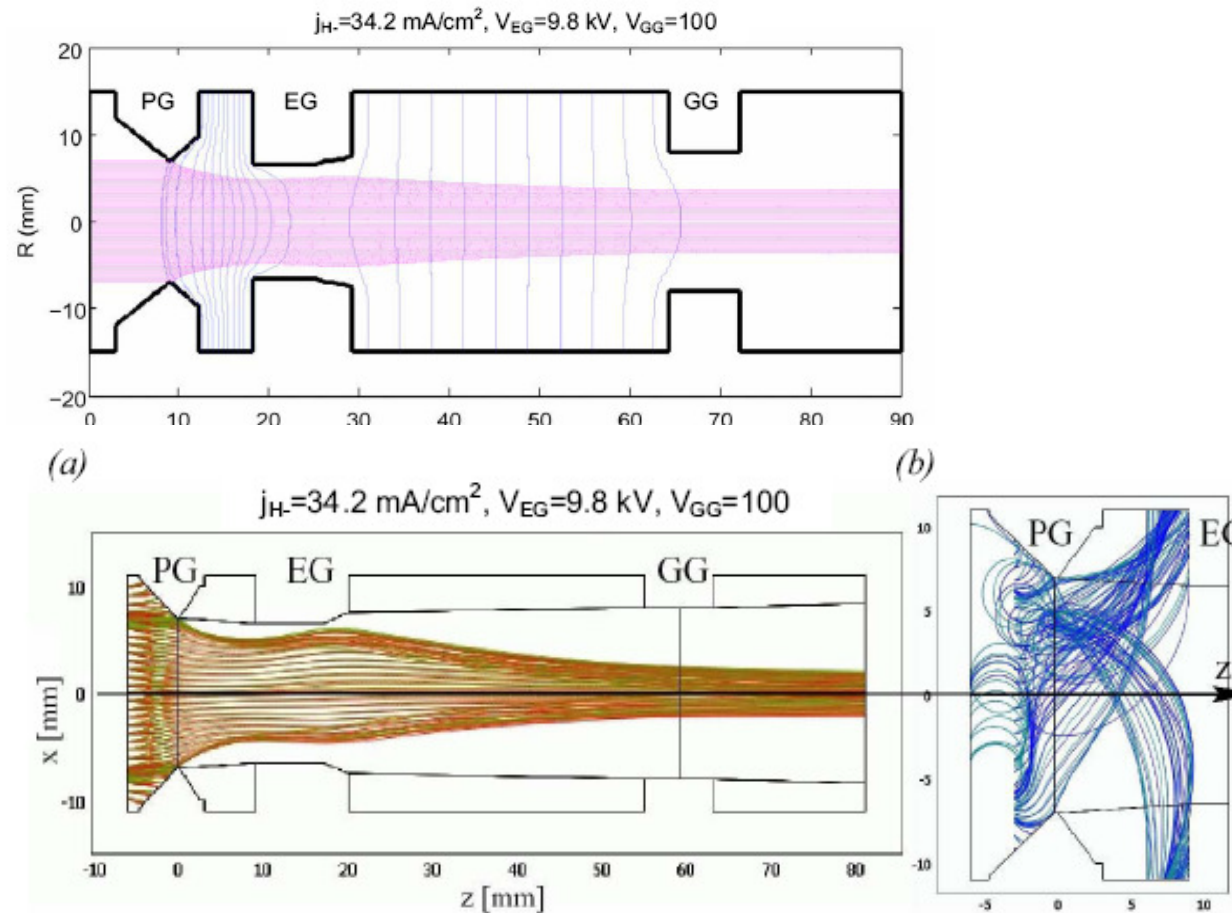
# optimisation for 100kV



overview of the 100kV extractor accelerator system

# E, B fields and particle trajectories

## Self consistent E field and trajectory with SLACCAD

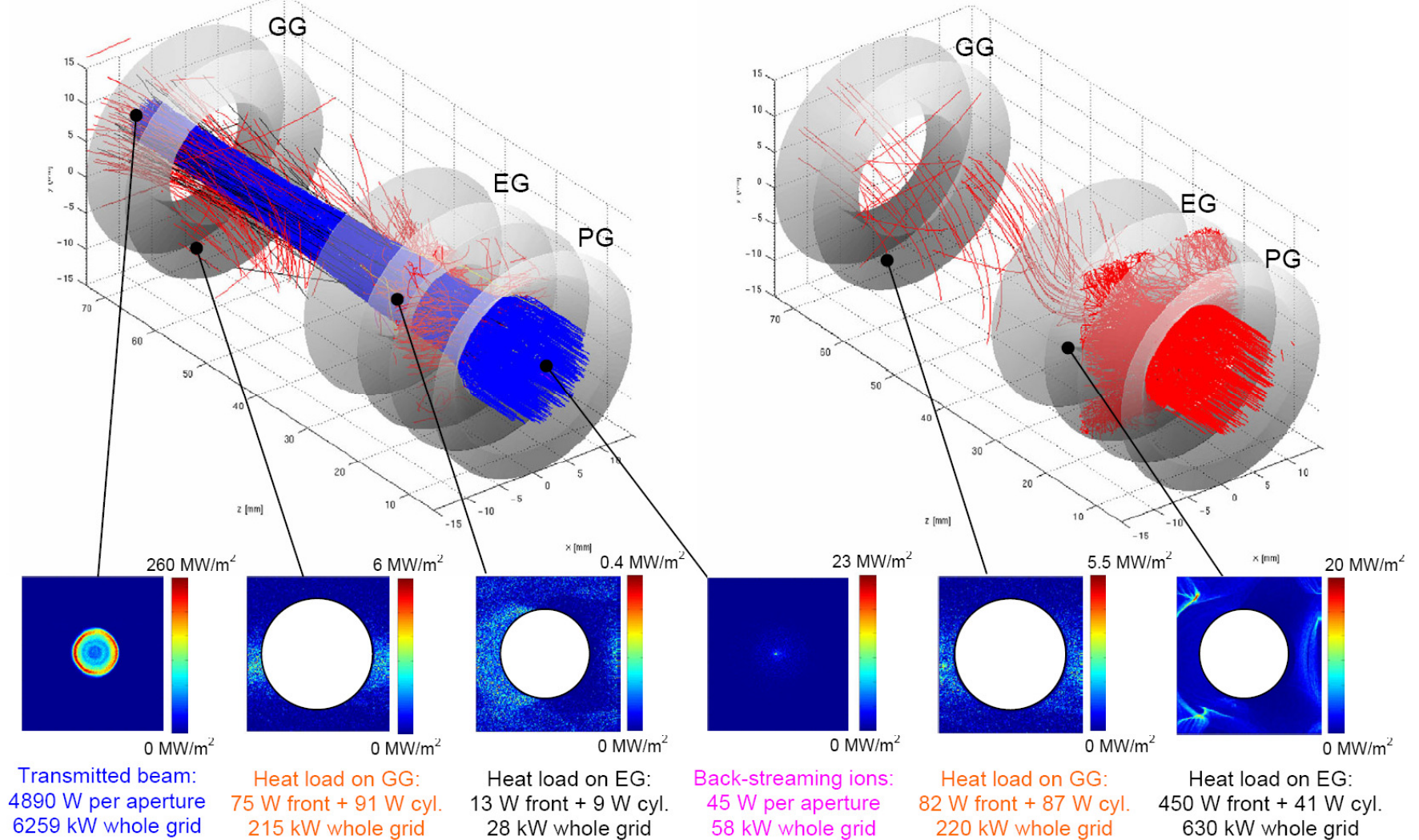


## Self consistent E, B fields and trajectories with BYPO

# Thermal load

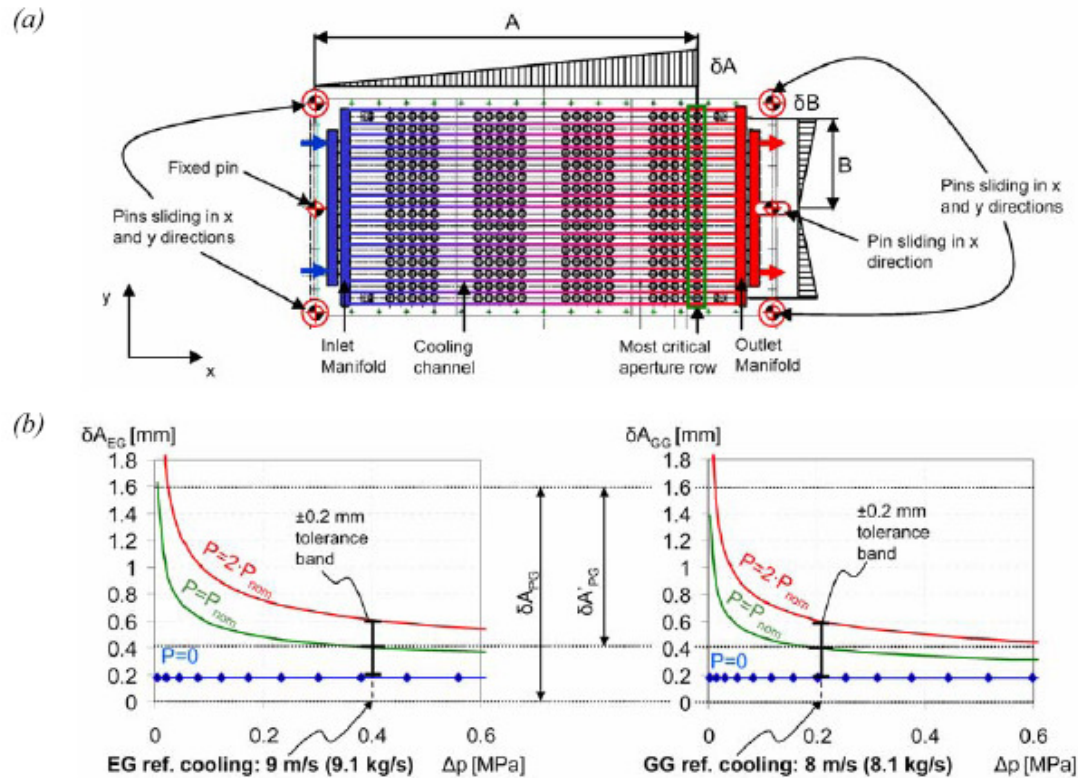
(a) Simulation of  $H^+$  ( $34.2 \text{ mA/cm}^2$ ) and related species (**secondary  $e^-$** ,  $H_0$ ,  $H^+$ ,  $H_2^+$ )

(b) Simulation of **co-extracted  $e^-$**  ( $34.2 \text{ mA/cm}^2$ )



# Planar expansion

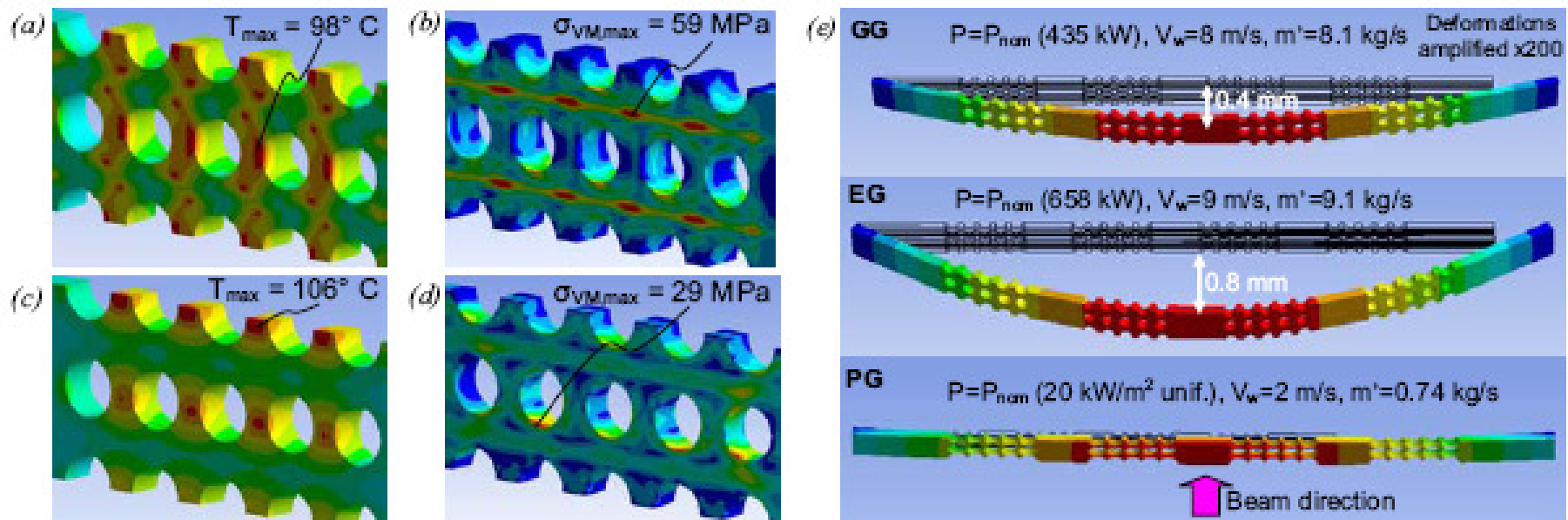
Planar thermal expansion in x-y direction for EG and GG due to thermal load



Plasma grid operates at 150 degrees to optimise Negative ion production  
 Mechanical offset (PG) and cooling (EG, GG) to keep disalignment within 0.2mm  
 in a range of power from zero to twice the estimated max power

## Out of plane deformation

Out of plane deformation due to thermal gradients  
 Max bending on extraction grid  
 At nominal thermal load divergence increase by 50%



To reduce divergence on extraction grid: cooling and thermal load reduction by permanent magnet configuration

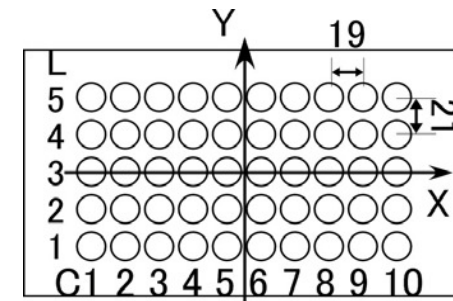
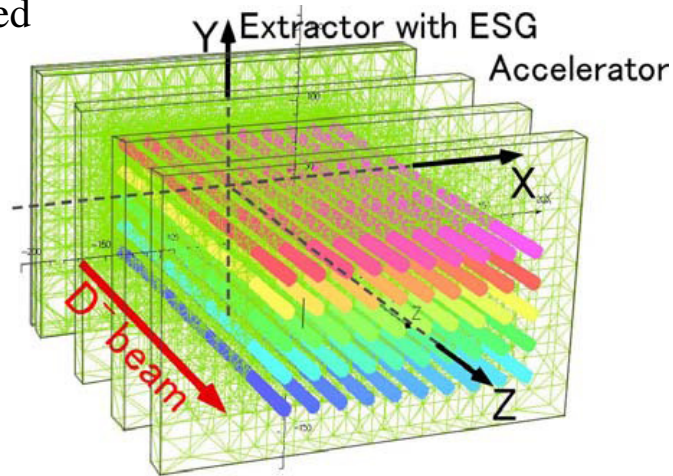
Further effects due to beam deflection caused by magnetic fields ( see poster P2-11

*Optimisation of the magnetic field configuration ...* by Agostinetti) and beamlet-beamlet interaction

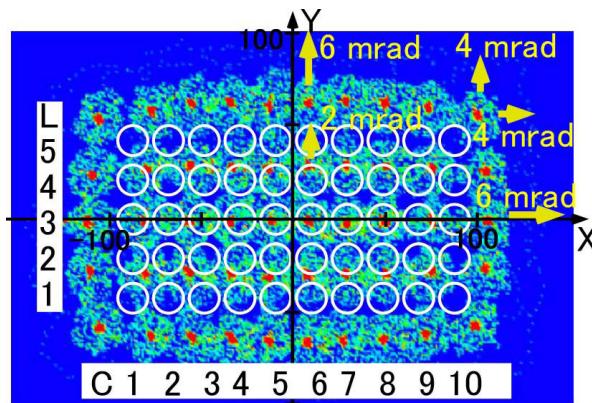


# Compensation of beamlet repulsion in JT60U three grid system

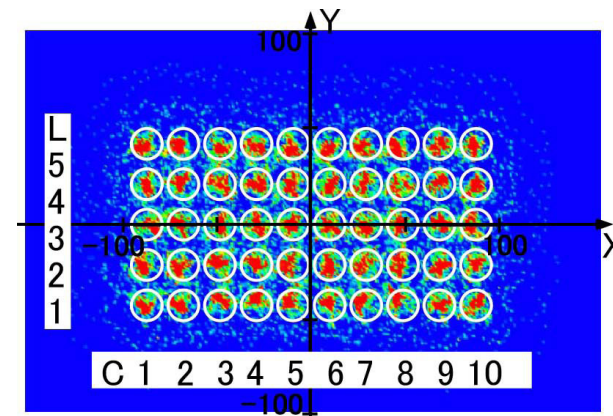
Addition of field shaping plates and aperture mechanical offset allow the deflection to be corrected



Beamlet-beamlet interaction and repulsion (OPERA 3D)



Beam footprint downstream the GRG before



and after ESG aperture mechanical offset

## Conclusions

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A design revision and a R&D program carried out by EU and Japan in close collaboration have led to significant changes and improvements of the ITER NBI design improving reliability and availability of the system

Most of the components of the NBI and the NB Test Facility are now in the final phase of optimization and integration and for some of them the technical specifications are expected to be ready within this year or early next year

Several issues have been solved and for the remaining ones a well coordinated R&D program can be carried out at present facilities and at the Neutral Beam Test Facility to be built in Padova in order to tackle and solve them before operation in ITER