



Design Integration toward Optimization of LHD-type Fusion Reactor FFHR

Akio Sagara, O. Mitarai¹, S. Iamagawa, Y. Kozaki, T. Watanabe, T. Tanaka, N. Yanagi, K. Takahata, H. Tamura, H. Chikaraishi, S. Yamada, T. Mito, A. Shishkin², Y. Igitkhanov³, H. Igami, T. Morisaki, M. Kobayashi, R. Sakamoto, H. Yamada, O. Motojima and FFHR design group

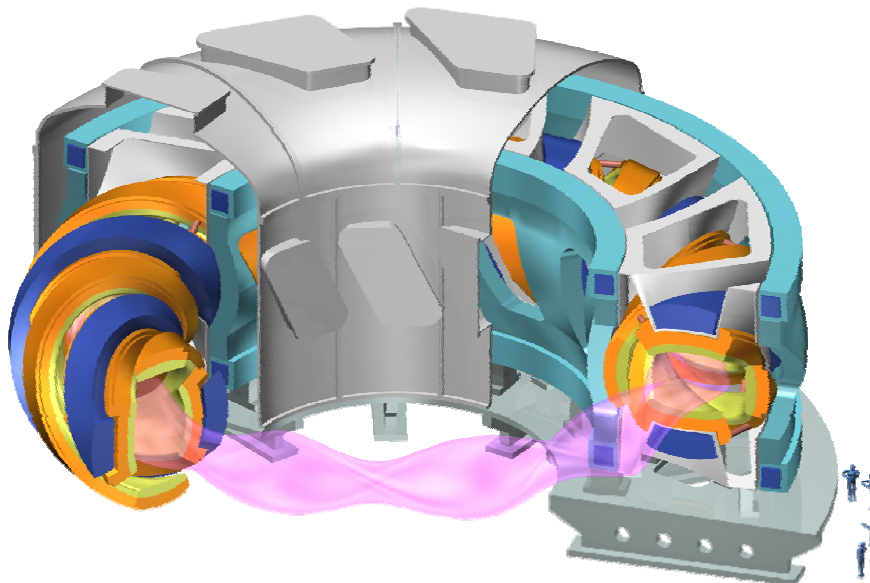
National Institute for Fusion Science, Japan

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FFHR
2 GWth
6 Tesla
25,000 ton



FFHR design collaborations

LHD

- Confinement scaling
H.Yamada, Miyazawa (NIFS)
- Helical core plasma
K.Yamazaki(NIFS)
- Magnetic structure
T.Morisaki, Yanagi (NIFS)
- SC magnet & supprt
S.Imagawa T.Mito Takahata, Yamada, Tamura, (NIFS)
- Virtual Reality tool
N.Mizuguchi (NIFS)
- Power supply
H.Chikaraishi (NIFS)
- External heating
O.Kaneko, Igami (NIFS)
- Ignition access & heat flux
O.Mitarai (Kyusyu Tokai Univ.)
- Blanket system
T.Terai (Univ. of Tokyo)
- Neutronics
T.Tanaka, Sagara (NIFS)
- Alternative blanket
T.Muroga (NIFS)
- Safety
T. Uda (NIFS)
- Cost evaluation
Y. Kozaki (NIFS)
- T-disengager system
S.Fukada, M.Nishikaw (Kyusyu Univ.)
- Heat exchanger & gas turbine system
A.Shimizu (Kyusyu Univ.)
- Divertor pumping
S.Masuzaki, Kobayashi (NIFS)
- Fueling
Sakamoto (NIFS)
- Thermofluid MHD
S.Satake (Tokyo Univ. Sci.)
- Advanced first wall
T.Norimatsu (Osaka Univ.)
- Advanced thermofluid
T.Kunugi (Kyoto Univ.)

FFHR design / Sytem Integration / Replacement
A.Sagara (NIFS)

Fusion Engineering

Thermo-mechanical analysis
H.Matsui (Tohoku Univ.)

Blanket system
T.Terai (Univ. of Tokyo)

Neutronics
T.Tanaka, Sagara (NIFS)

Alternative blanket
T.Muroga (NIFS)

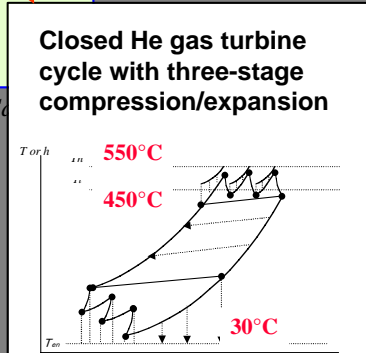
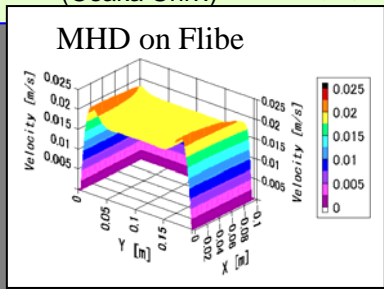
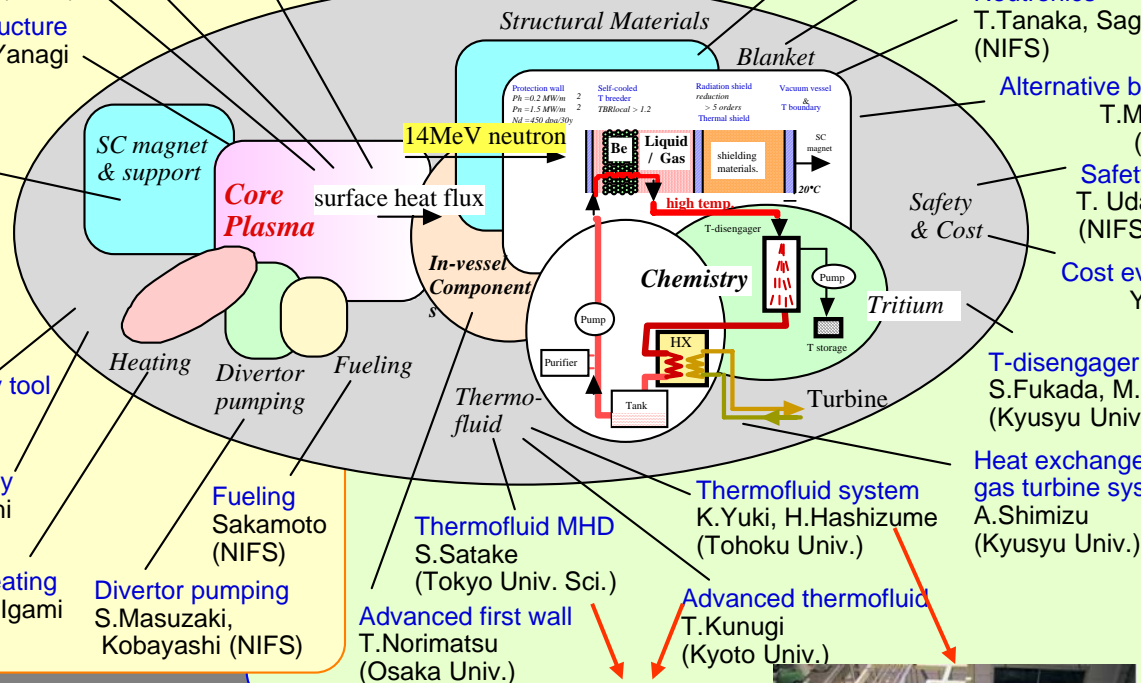
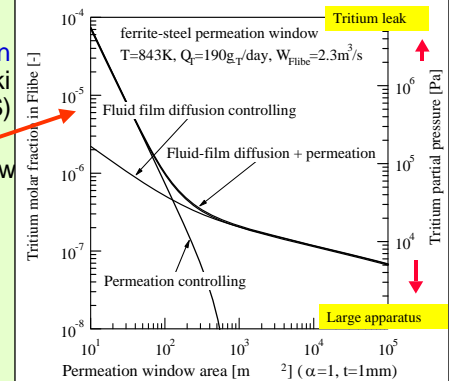
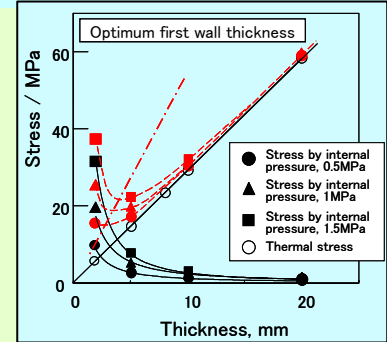
Safety
T. Uda (NIFS)

Cost evaluation
Y. Kozaki (NIFS)

T-disengager system
S.Fukada, M.Nishikaw (Kyusyu Univ.)

Heat exchanger & gas turbine system
A.Shimizu (Kyusyu Univ.)

Thermo-mechanical analysis



TNT Loop : Max.20L/min @ 600° C

Presentation outline

toward design optimization



- 1. Reactor size and cost**
- 2. Minimization of heating power**
- 3. High density ignition and control**
- 4. Large SC magnet system**
- 5. Access to Demo**
- 6. Concluding remarks**



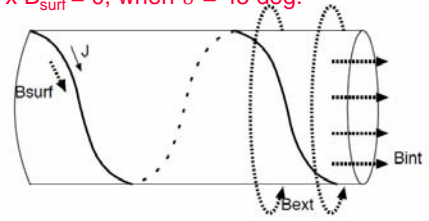
Two main features in FFHR

(1) Quasi-force free γ optimization on continuous helical winding

- to reduce the magnetic hoop force (Force Free Helical Reactor: FFHR)
- to expand the blanket space

$$\gamma = \left(\frac{m a_c}{l R} \right)$$

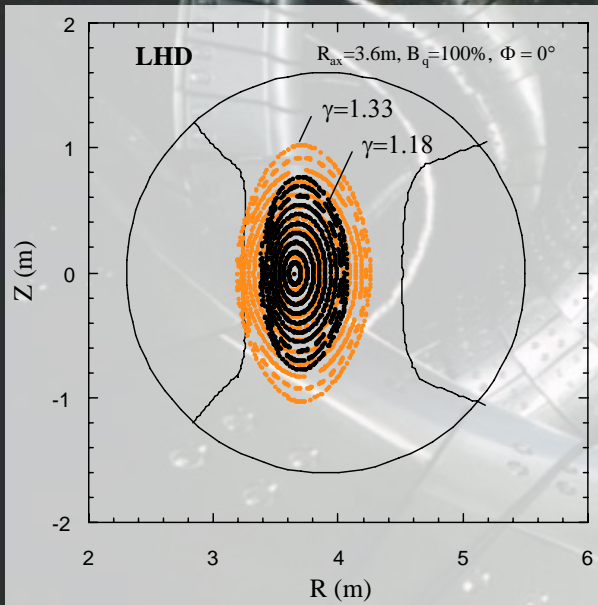
$J \times B_{surf} = 0$, when $\vartheta = 45$ deg.



$$\gamma = \tan\theta$$

(2) Self-cooled liquid Flibe ($\text{BeF}_2\text{-LiF}$) blanket

- low MHD pressure loss
- low reactivity with air
- low pressure operation
- low tritium solubility





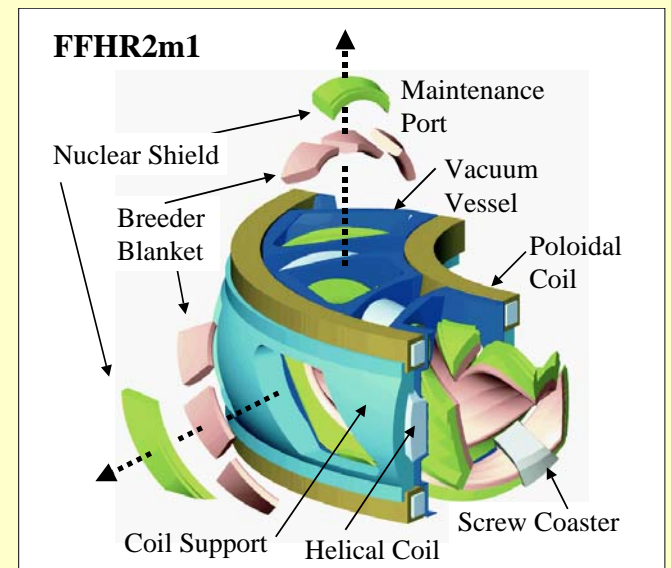
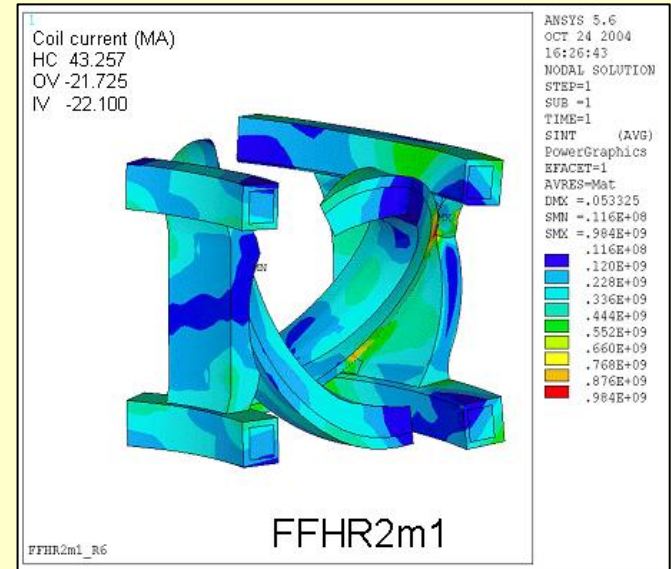
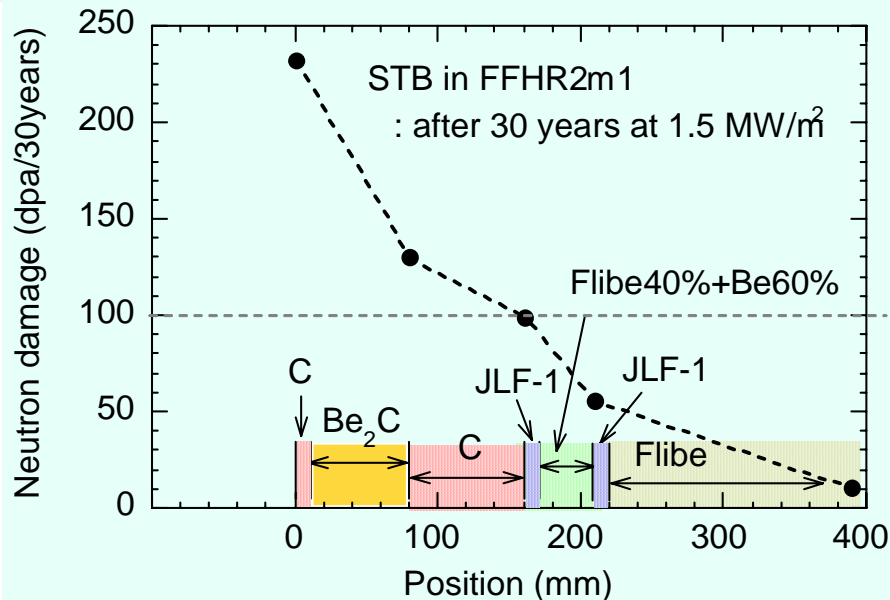
Long life blanket and wide maintenance ports

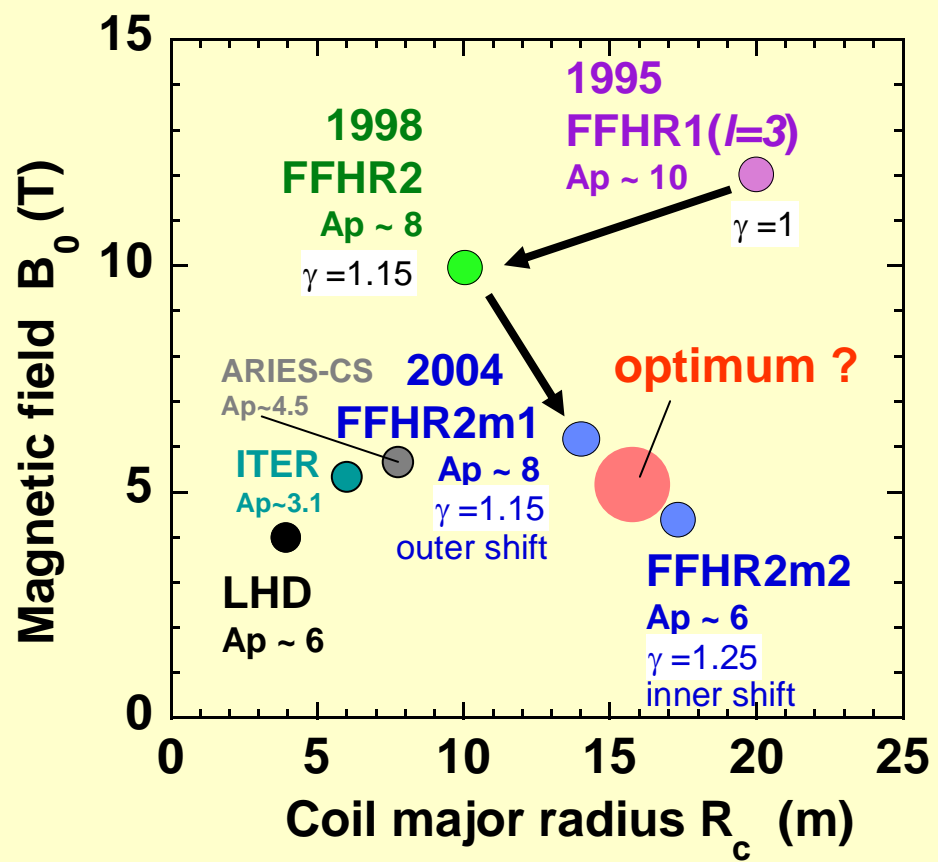
1. Simplified support structure with wide maintenance ports due to FF concept.

2. Neutron wall loading $\sim 1.5 \text{ MW/m}^2$ is a key for long life or replacement free blanket.

STB (Spectral-shifter and Tritium breeder Blanket)

A.Sagara, Nuclear Fusion 45 (2005) 258

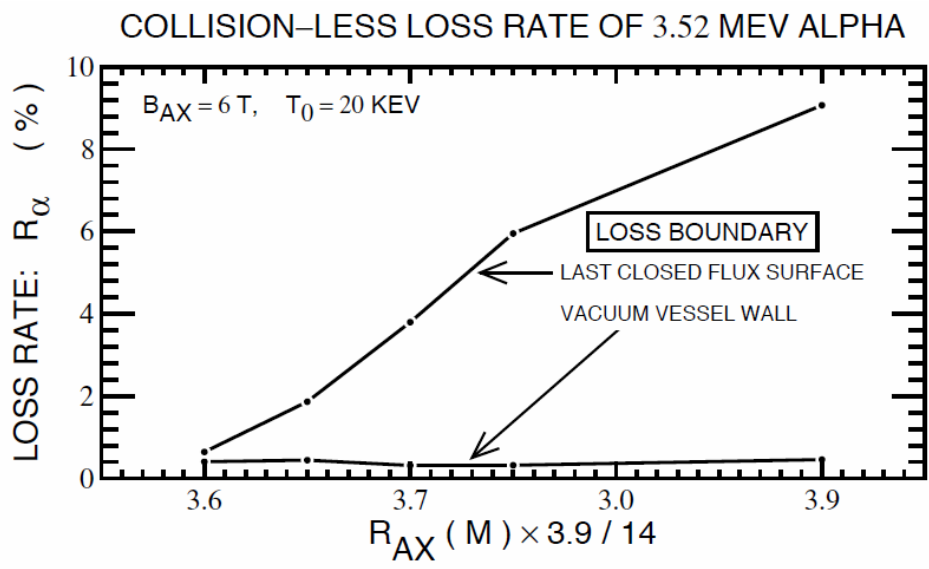
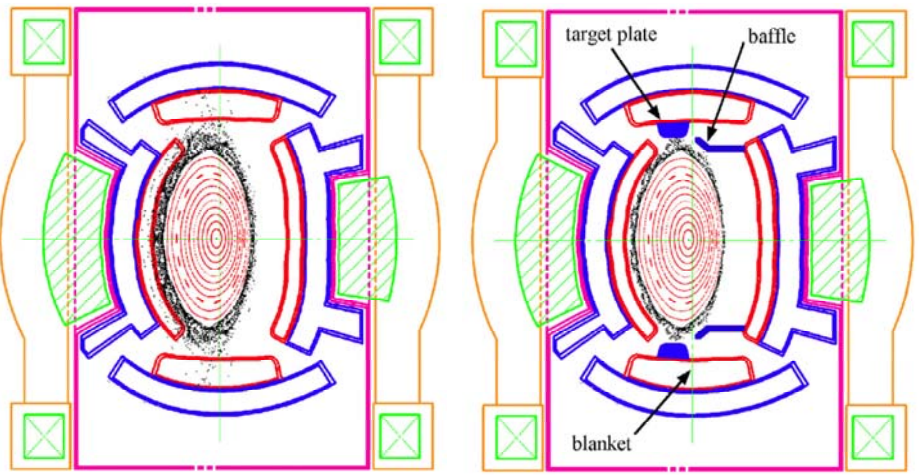




Reactor size optimization w/o increasing neutron wall loading in FFHR

Ergodic layer is important for alpha-heating efficiency > 90 %,

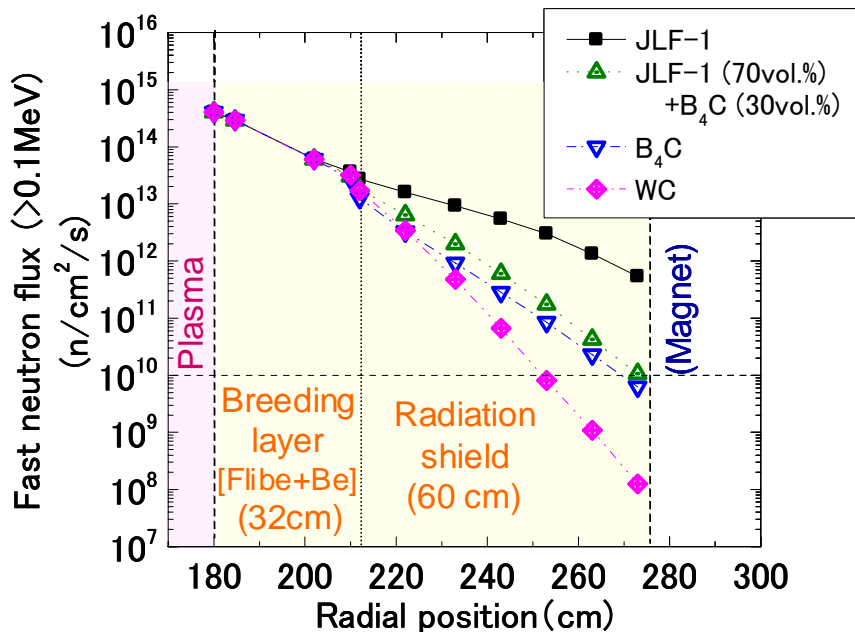
Helical X-point Divertor (HXD) *T. Morisaki et al., FED 81 (2006) 274*



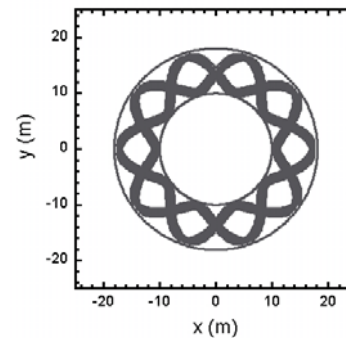
by T. Watanabe

Three candidates are proposed to increase blanket space > 1.1 m

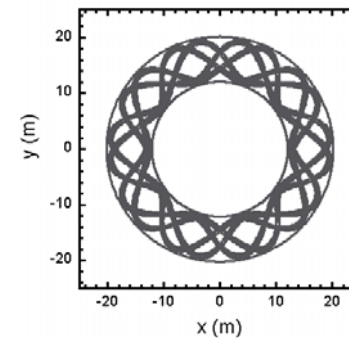
(1)
Reduction of the inboard shielding thickness
using WC



(2)
Improvement of the symmetry of magnetic surfaces
by increasing the current density at the inboard side of the helical coils



LHD



FFHR-2S

by splitting the helical coils.

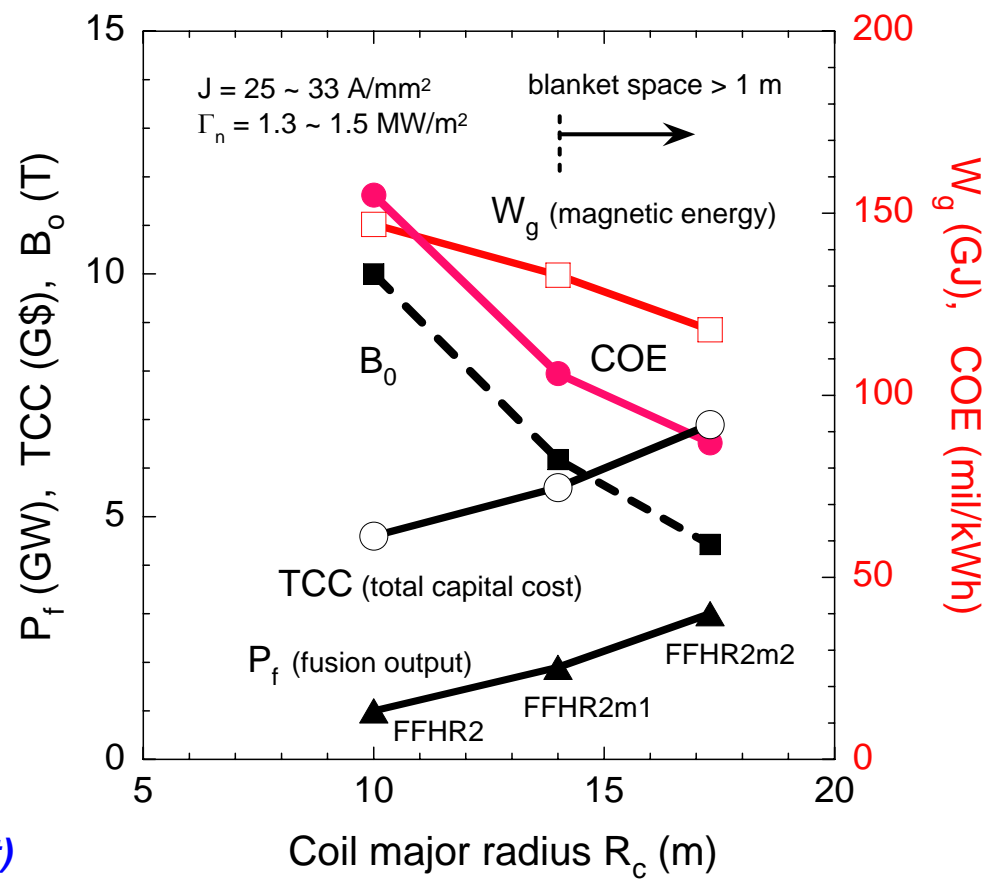
N. Yanagi et al., in this conference.



Three candidates are proposed to increase blanket space > 1.1 m

Design parameters		LHD	FFHR2	FFHR2m1	FFHR2m2
Polarity	l	2	2	2	2
Field periods	m	10	10	10	10
Coil pitch parameter	γ	1.25	1.15	1.15	1.25
Coil major Radius	R_c m	3.9	10	14.0	17.3
Coil minor radius	a_c m	0.98	2.3	3.22	4.33
Plasma major radius	R_p m	3.75	10	14.0	16.0
Plasma radius	a_p m	0.61	1.24	1.73	2.80
Plasma volume	V_p m ³	30	303	827	2471
Blanket space	Δ m	0.12	0.7	1.1	1.15
Magnetic field	B_0 T	4	10	6.18	4.43
Max. field on coils	B_{max} T	9.2	14.8	13.3	13.0
Coil current density	j MA/m ²	53	25	26.6	32.8
Magnetic energy	GJ	1.64	147	133	118
Fusion power	P_F GW		1	1.9	3
Neutron wall load	Γ_n MW/m ²		1.5	1.5	1.3
External heating power	P_{ext} MW		70	80	100
α heating efficiency	η_α		0.7	0.9	0.9
Density lim.improvement			1	1.5	1.5
H factor of ISS95			2.40	1.92	1.76
Effective ion charge	Z_{eff}		1.40	1.34	1.35
Electron density	$n_e(0)$ 10 ¹⁹ m ⁻³		27.4	26.7	19.0
Temperature	$T_i(0)$ keV		21	15.8	16.1
Plasma beta	$\langle\beta\rangle$ %		1.6	3.0	4.1
Plasma conduction loss	P_L MW			290	463
Diverter heat load	Γ_{div} MW/m ²			1.6	2.3
Total capital cost	G\$(2003)		4.6	5.6	6.9
COE	mill/kWh		155	106	87

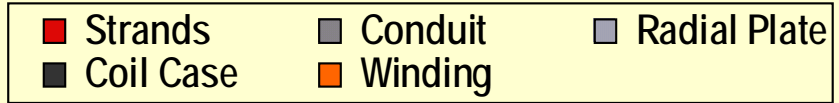
(3) Optimization of reactor size around R_c of 16 m



(Cost evaluation based on the ITER (2002) report)

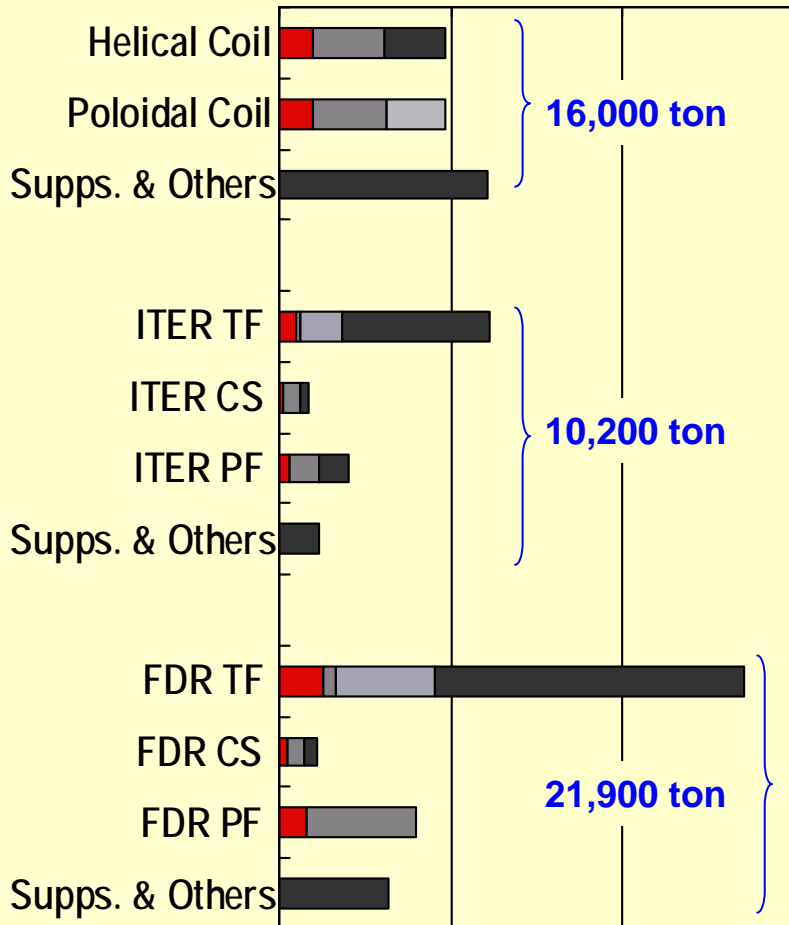


ITER based cost analyses show Similar weights and costs between Helical and Tokamak reactor magnet systems (FFHR2m1)



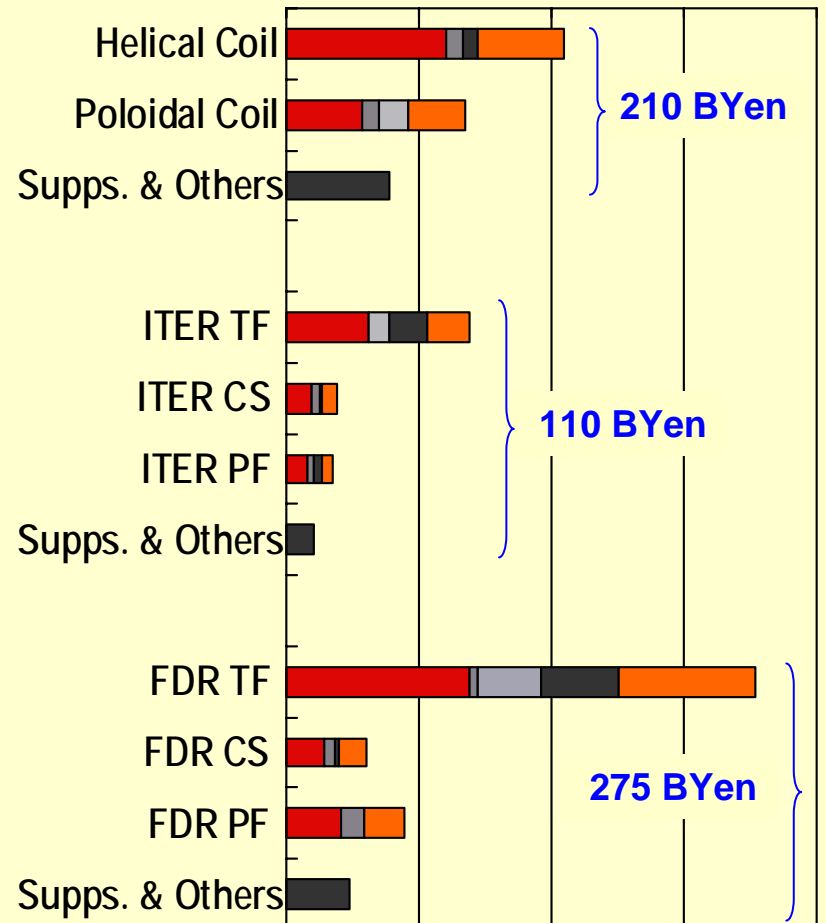
Weight ton

0 5000 10000 15000



Cost B Yen

0 50 100 150 200



Presentation outline

toward design optimization



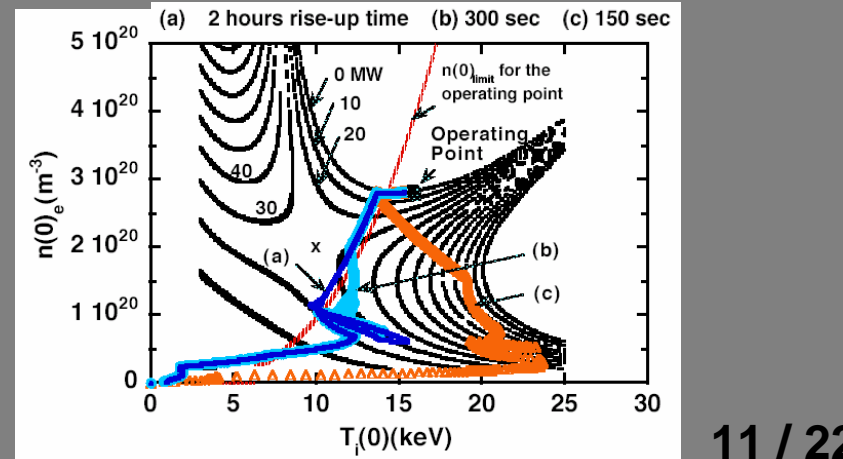
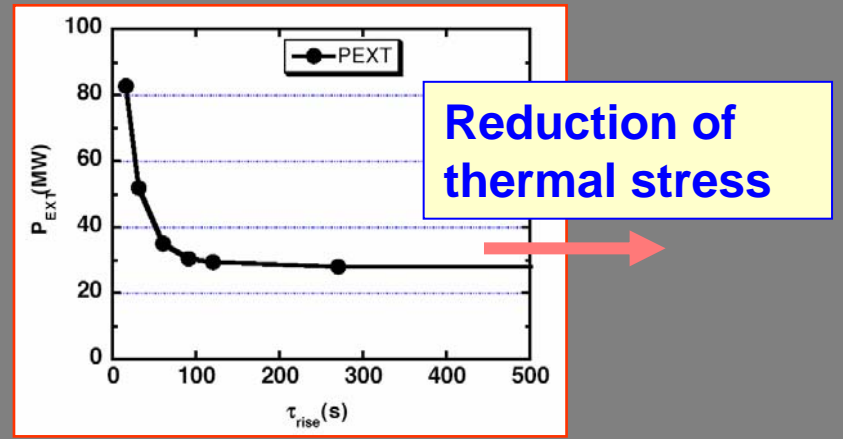
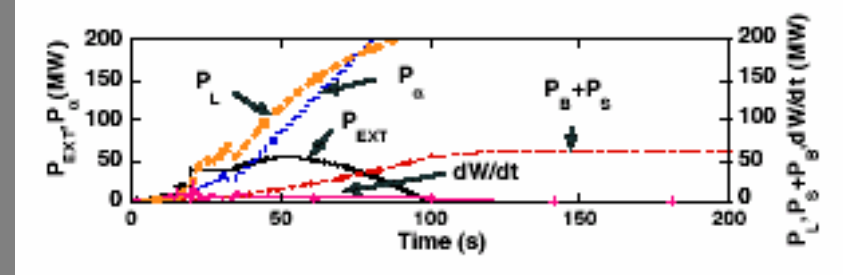
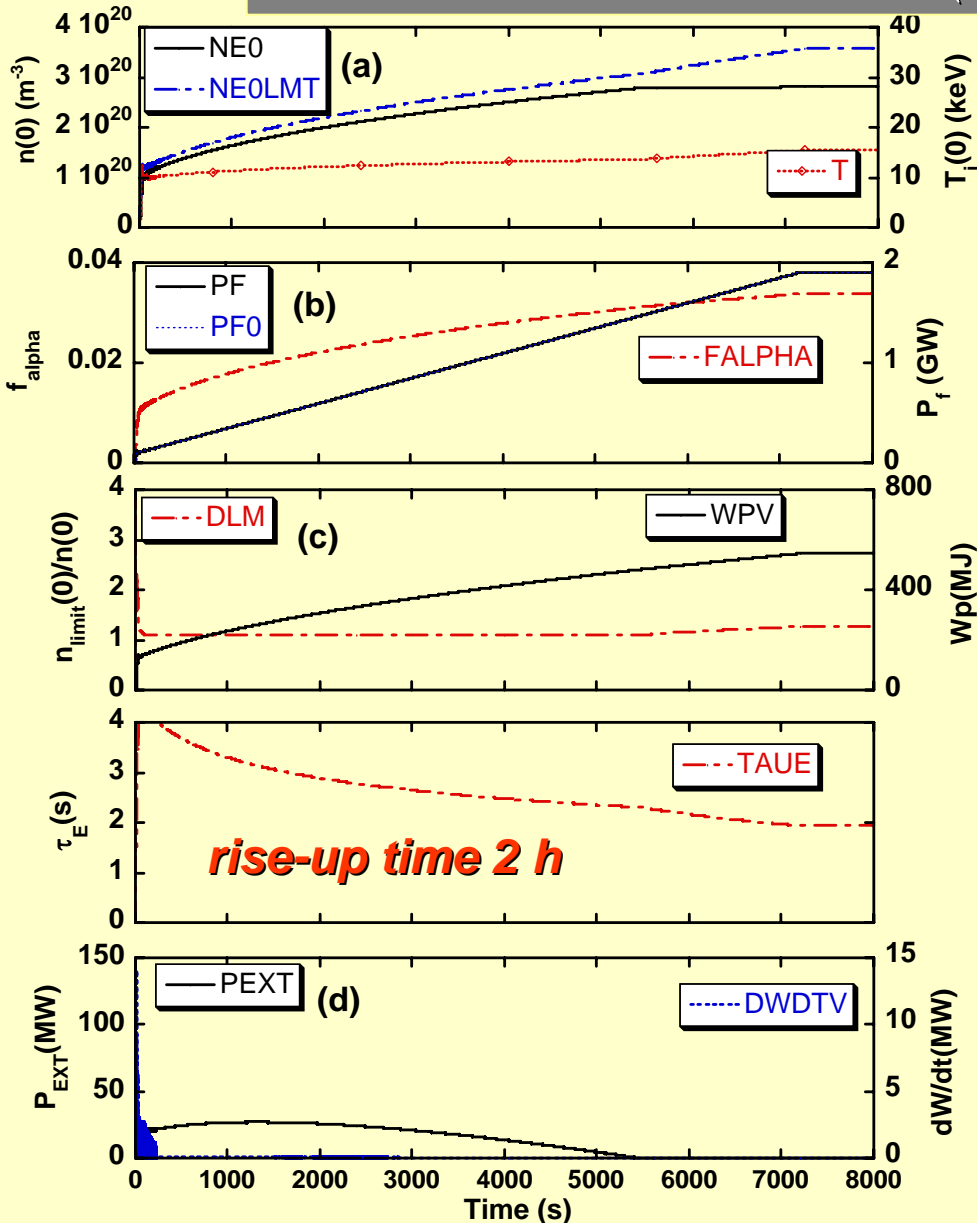
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Minimized heating power ~ 30 MW

O. Mitarai et al. Nucl. Fusion 47 (2007) 1411.

$$P_{EXT} + P_{\alpha} = \frac{dW}{dt} + (P_L + P_B + P_S)$$

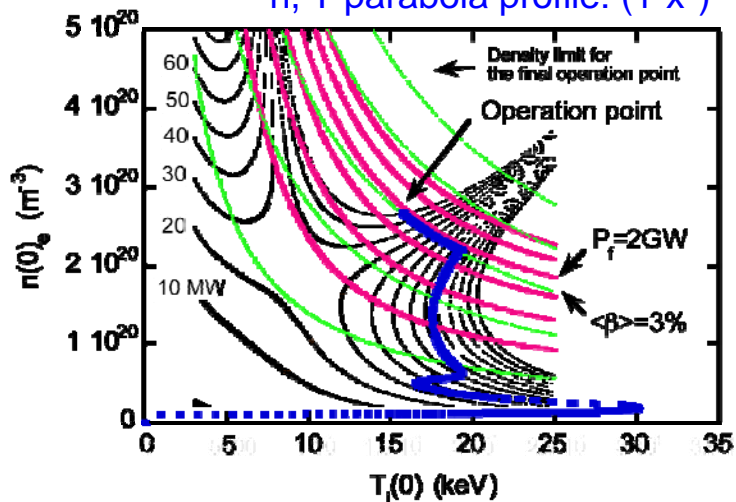




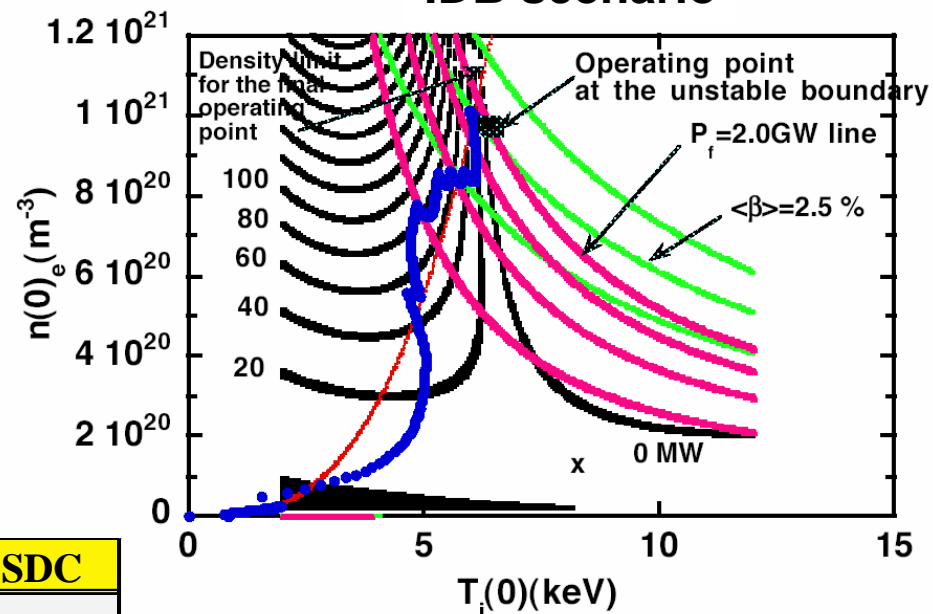
IDB Ignition Scenario with SDC

Conventional design

n, T parabola profile: $(1-x^2)$

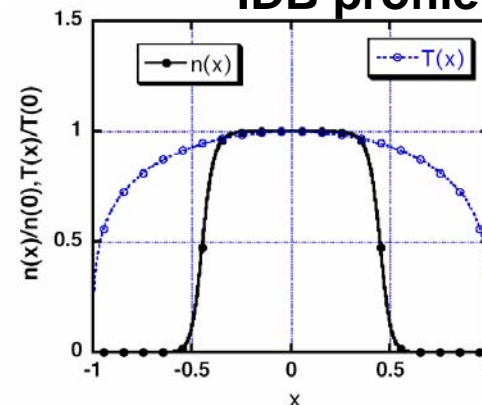


IDB scenario



Design parameters			FFHR2m1	SDC
Fusion power	P_F	GW	1.9	
Density lim.improvement			1.5	7.5
H factor of ISS95			1.92	
Electron density	$n_e(0)$	10^{20} m^{-3}	2.4	9.8
Temperature	$T_i(0)$	keV	15.8	6.27
Effective ion charge	Z_{eff}		1.48	1.52
Plasma beta	$\langle \beta \rangle$	%	3.0	2.5
Energy confinem. time	τ_E	s	1.9	4.7
Bremsstrahlung loss	P_B	MW	57	248
Plasma conduction loss	P_L	MW	282	96
Heat load to first wall	Γ_{div}	MW/m^2	0.06	0.25
Heat load to divertor	Γ_{div}	MW/m^2	1.6	0.54

IDB profile



Divertor heat load is drastically reduced.



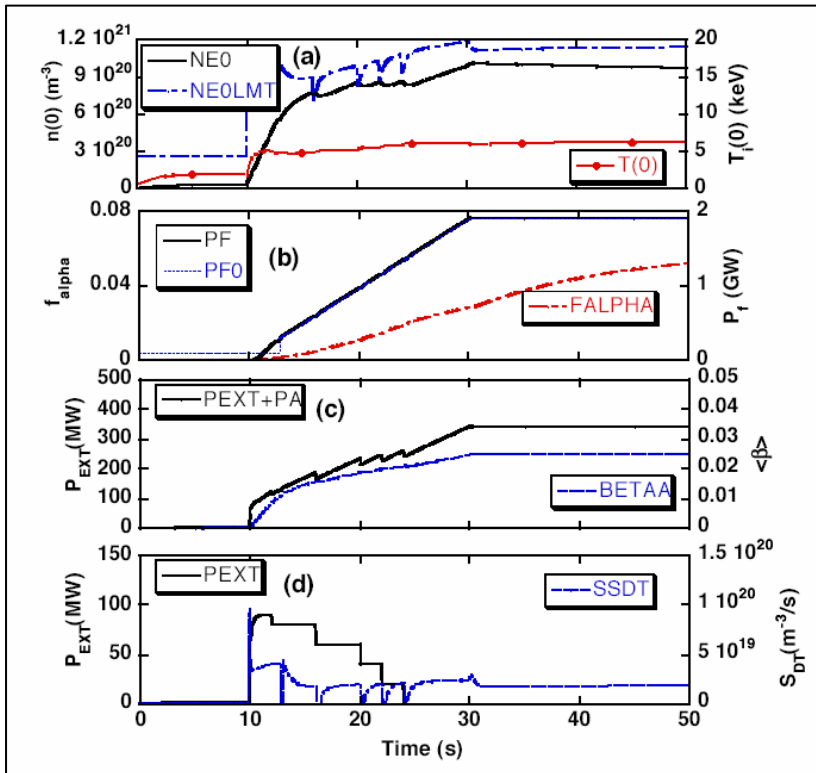


New control method in a thermally unstable regime

Proportional-Integration-Derivative (PID) control

The error of the fusion power with an opposite sign of $e(P_f) = -(P_{f0} - P_f)$ can stabilize the thermal instability through fueling.

$$S_{DT}(t) = S_{DT0} \left\{ e_{DT}(P_f) + \frac{1}{T_{int}} \int_0^t e_{DT}(P_f) dt + T_d \frac{de_{DT}(P_f)}{dt} \right\} G_{fo}(t)$$

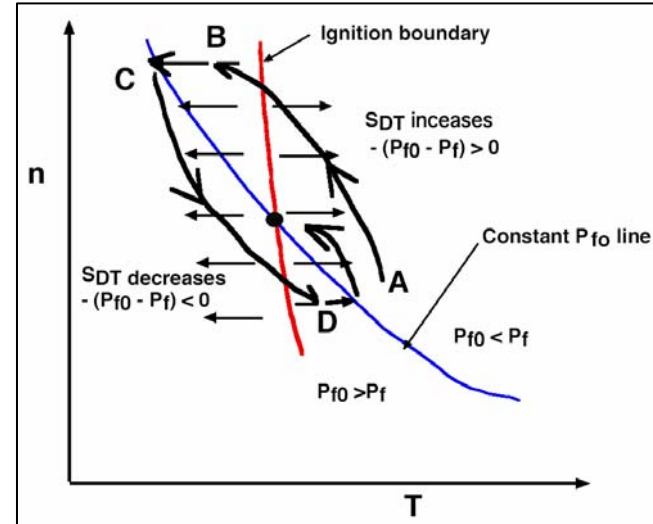


$S_{DT}(t) = 0$
if $S_{DT}(t) < 0$

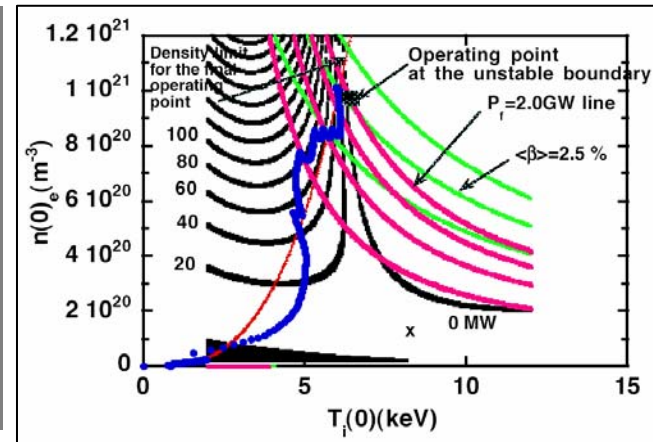
$$\tau_\alpha^* / \tau_E = 3 \sim 5$$

$$\tau_p^* / \tau_E = 2 \sim 8$$

But,
effectively
reduced due
to burning



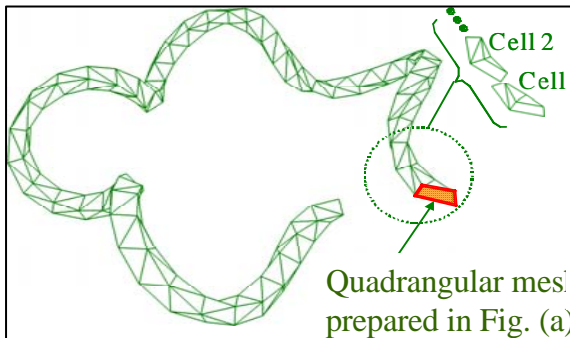
O. Mitarai et al. Plasma and Fusion Research, Rapid Communications, 2, 021 (2007).



Neutron wall loading is ave. 1.5 MW/m² and peaking factor < 1.3

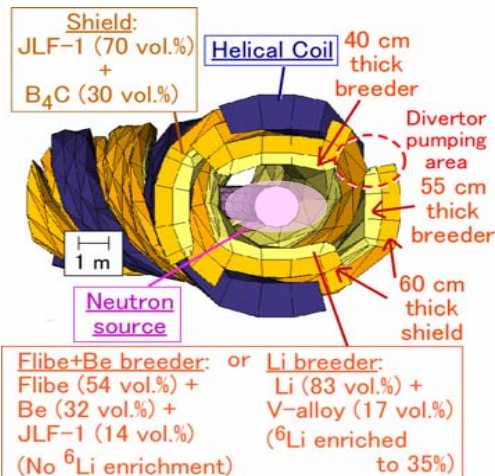
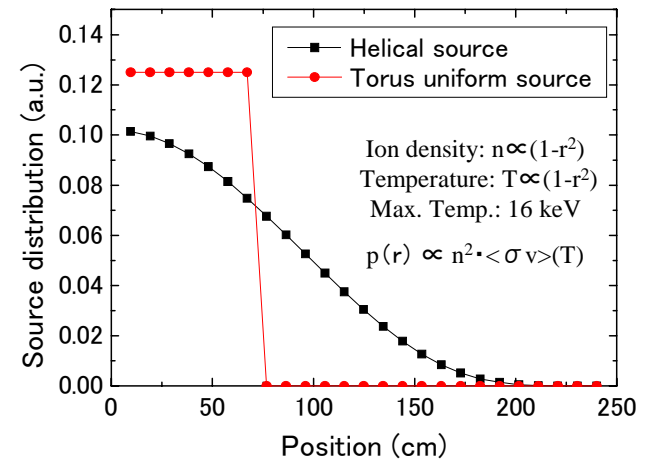
Evaluated using the recently developed 3D neutronics calculation system for non-axisymmetric helical systems

T. Tanaka et al. 21th IAEA (2006)

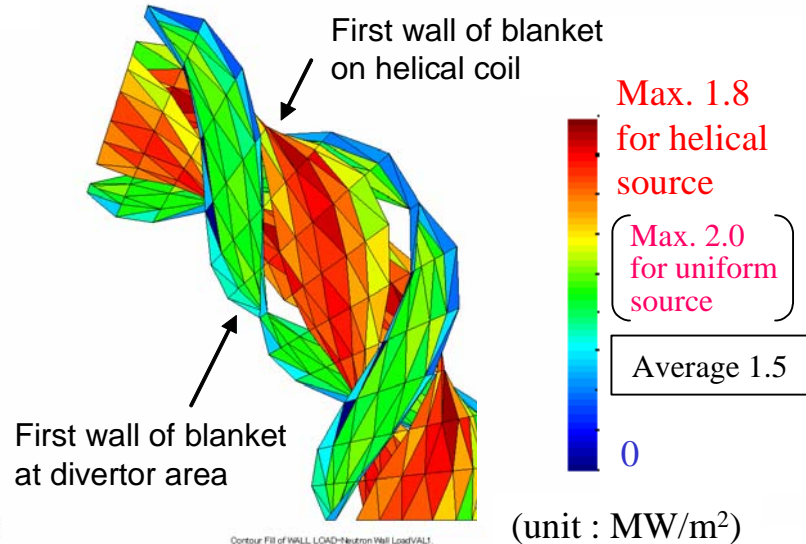


Quick feedback between 3D CAD and 3D Monte-Carlo code MCNP5, using numerical helical equations.

Two cases of neutron sources



Total TBR > 1.1



Presentation outline

toward design optimization



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Base design of CICC magnet system

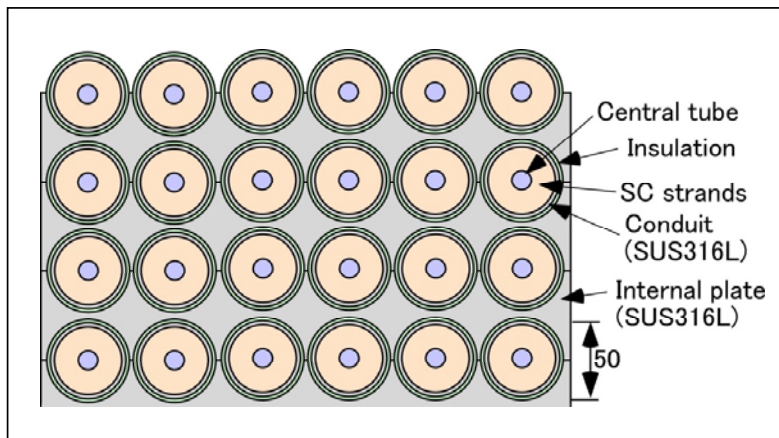
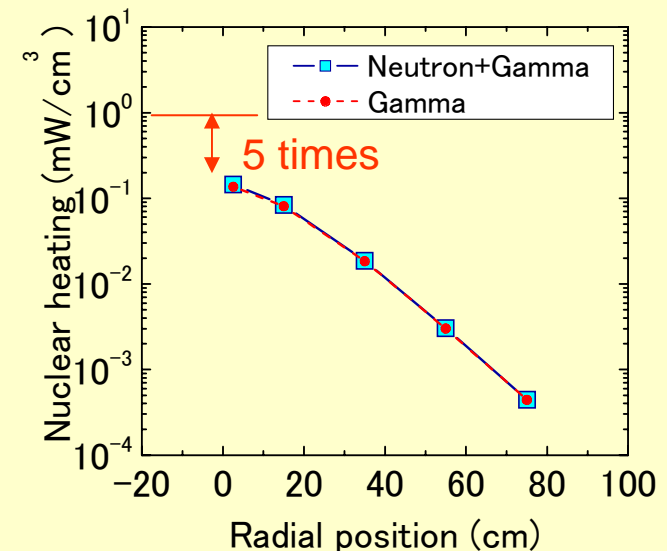
S. Imagawa et al., in this conference.

Table 1. Design criteria for CICC conductors based on ITER-TF coils.

Items	Design criteria	ITER-TF
Max. cooling length (m)	< 500	390
Current (kA)	< 100	68
Maximum field (T)	< 13	11.8
SC current density (A/mm ²)	< 300	273
Coil current density (A/mm ²)	< 30	20.3
SC material for HC	Nb3Al (*1)	Nb3Sn

(*1) "react and wind" method can be adopted by managing strain during winding within about 0.5%.

Nuclear heating in FFHR2m1

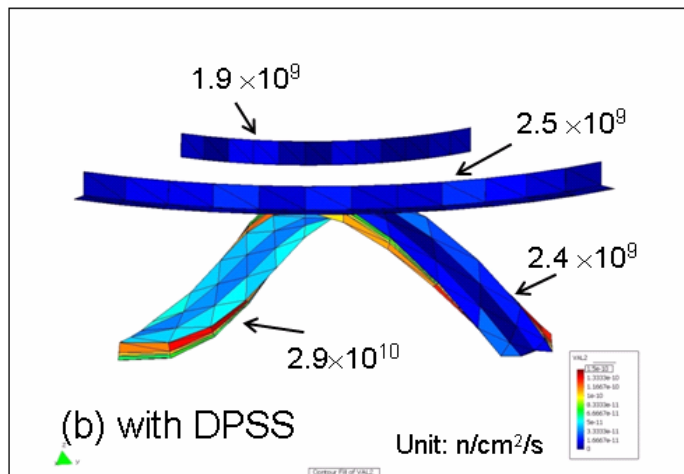
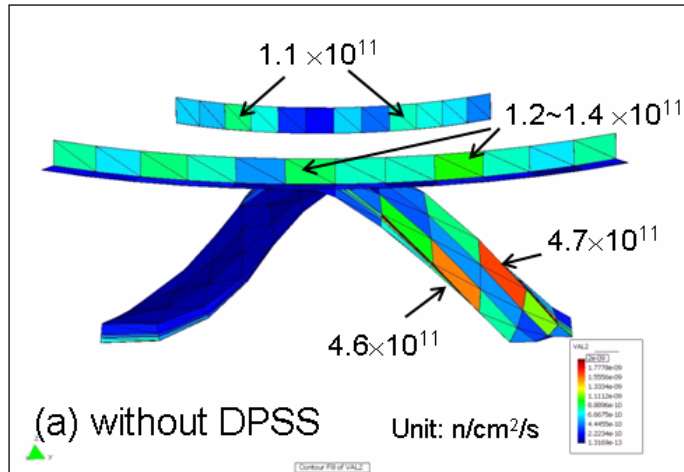


- ✓ Max. cooling path is 500 m for the nuclear heat of 1 mW/cm³.
- ✓ This value is 5 times larger on the FFHR magnets.
- ✓ Gamma-ray heating is dominant.

Nuclear shielding of SC magnets

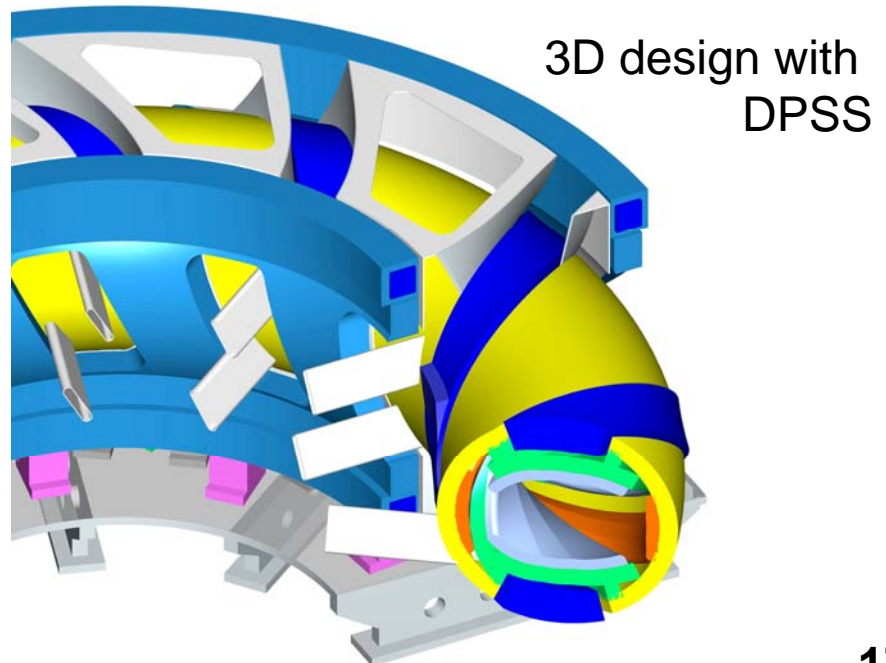
by Discrete Pumping with Semi-closed Shield (DPSS)

cover rate > 90%



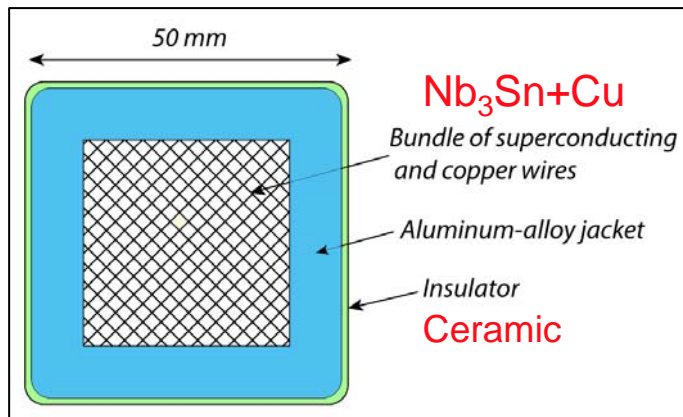
Acceptable level achieved

- ✓ Fast neutron < $1E22$ n/m² in 30 years
- ✓ Max. nuclear heating < 0.2 mW/cm³
- ✓ Total nuclear heating ~ 40 kW
- Cryogenics power ~ 12 MW (1% of P_f)



Indirect cooling system as an alternative with quench protection candidates

K. Takahata et al., 24th SOFT, 2006.

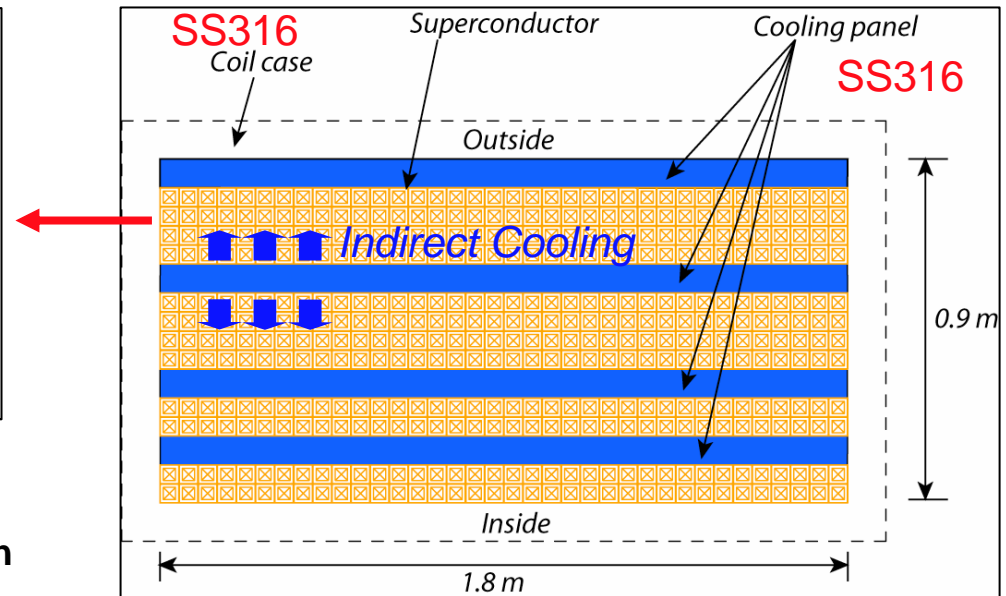


100 kA Superconductor

- High effective thermal conductivity
- High mechanical rigidity and strength

Quench protection by external dumping

- Conventional protection circuit using an external resistor $\tau=20$ s
- Six subdivisions $V_{\max}=10$ kV
- Hot spot temperature < 150 K



Cross-sectional structure of the helical coil

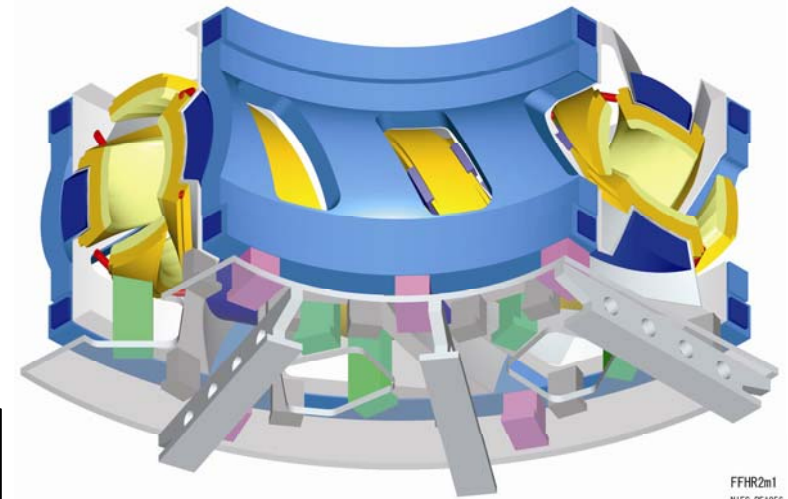
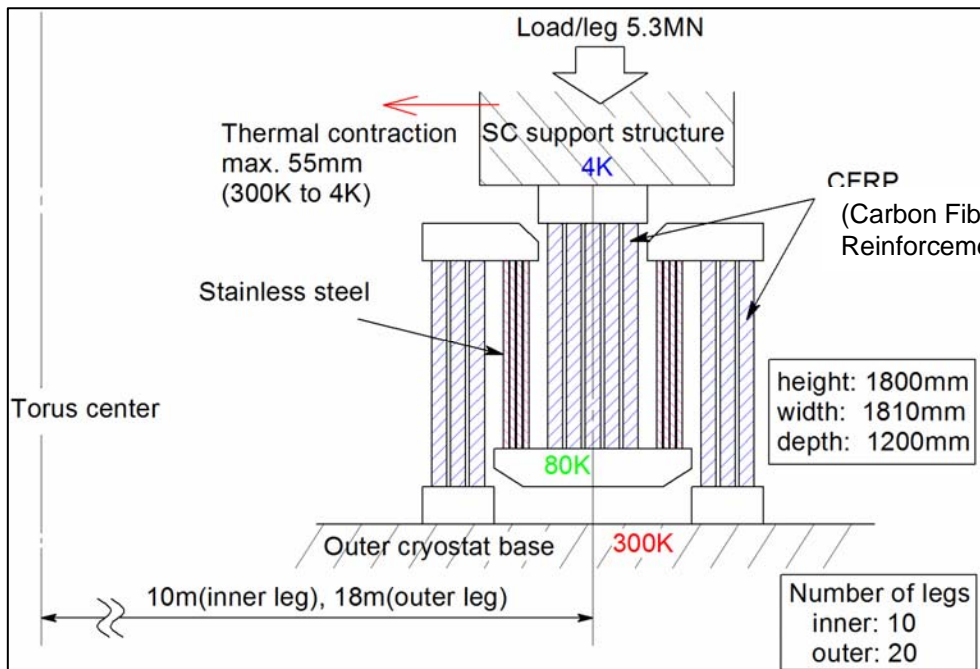
Quench protection by internal dumping

K. Takahata et al., in this conference.

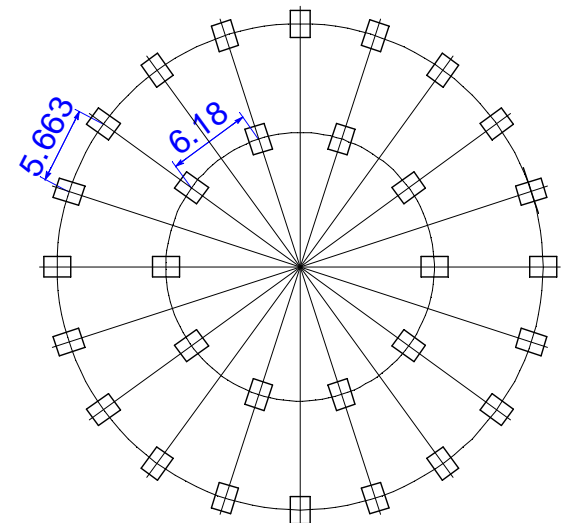
- Quench back with a secondary circuit
- to increase a decay time constant
- to reduce a transient voltage
- to avoid a serious hot spot

H. Tamura et al., in this conference.

- Gravity per support = 16,000 ton / 30 legs ~ 530 ton.
- Thermal contraction < max. 55 mm
- Total heat load to 4K ~ 0.34 kW (1/20 of stainless steel post)



FFHR2m1
NIFS-PE1056





LHD experiments



Design parameters			LHD	FFHR2m1	SDC
Polarity	l		2		2
Field periods	m		10		10
Coil pitch parameter	γ		1.25		1.15
Coil major Radius	R_c	m	3.9		14.0
Coil minor radius	a_c	m	0.98		3.22
Plasma major radius	R_p	m	3.75		14.0
Plasma radius	a_p	m	0.61		1.73
Plasma volume	V_p	m^3	30		827
Blanket space	Δ	m	0.12		1.1
Magnetic field	B_0	T	4		6.18
Max. field on coils	B_{max}	T	9.2		13.3
Coil current density	j	MA/m ²	53		26.6
Magnetic energy		GJ	1.64		133
Fusion power	P_F	GW			1.9
Neutron wall load	Γ_n	MW/m ²			1.5
External heating power	P_{ext}	MW			80
α heating efficiency	η_α				0.9
Density lim.improvement			1.5		7.5
H factor of ISS95			1.92		
Electron density	$n_e(0)$	$10^{20} m^{-3}$	2.4		9.8
Temperature	$T_i(0)$	keV	15.8		6.27
Effective ion charge	Z_{eff}		1.48		1.52
Plasma beta	$\langle\beta\rangle$	%	3.0		2.5
Energy confinem. time	τ_E	s	1.9		4.7
α ash confiment	τ_{α^*}/τ_E				$3 < 7$
Bremsstrahlung loss	P_B	MW	57		248
Plasma conduction loss	P_L	MW	282		96
Heat load to first wall	Γ_{div}	MW/m ²	0.06		0.25
Heat load to divertor	Γ_{div}	MW/m ²	1.6		0.54
Diverter heat load	Γ_{div}	MW/m ²	1.6		0.5
Total capital cost		G\$(2003)	5.6		
COE		mill/kWh	106		

External heating

High energy particle

New density limit

Enhancement of τ_E

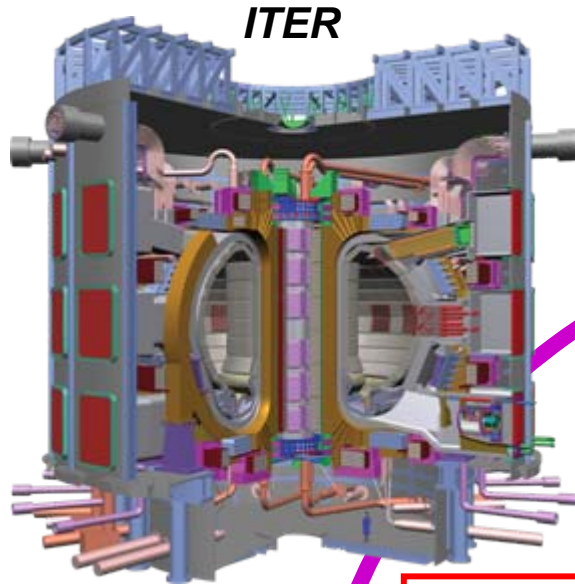
Impurity shielding

He exhaust



Role of Design Study to Helical Demo-Reactor based on LHD Project

Tokamak Experimental Reactor



ITER

LHD-type Helical Reactor FFHR
 Electric Power 1GW
 Weight 25,000ton
 Magnetic Field 6T

Helical Demo Reactor (29 years to go)

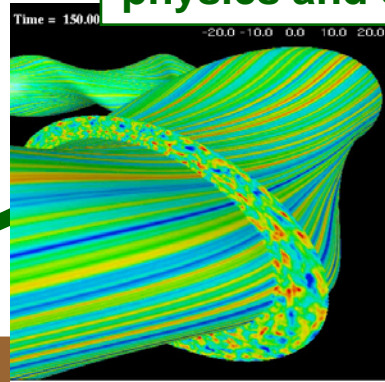
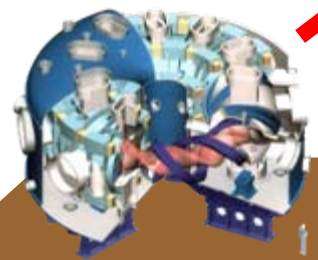


Physics of burning plasmas

Demonstration of steady-state, high-density, high beta by net-current free plasma

Multi-layer models covering physics and engineering

LHD



LHD-NT
LHD Numerical Test Reactor

Basic Science



Concluding remarks

1. Helical reactor is superior in steady state operation and
 - Reduced neutron wall loading by optimization of large reactor size,
 - Minimized heating power by long access time to ignition,
 - High density operation with reduced heat load on divertor.
2. Large SC magnet system is conceptually feasible.
3. Helical reactor is economically comparable to Tokamak.
4. Numerical Test Reactor is planned to Helical Demo.
5. Large sized construction is important R&D issue.
6. LHD experiments can open new reactor regimes.