



# Superconducting magnet system of LHD

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# Outline

- **History**
- **Engineering achievements related to construction**
- **Operation for ten years**
- **Future**
- **Outlook for DEMO**



# History

Japanese F.Y.

1990

1995

2000

2005

2009

NIFS  
Foundation

R&D

1991-1997

Construction

First plasma  
1998

Between campaigns  
Inspections & upgrading

Operation

1 2 3 4 5 6 7 8 9 10 11 12

Experimental campaign



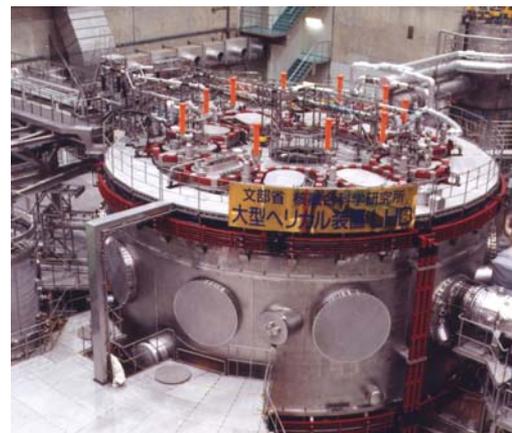
The first SC  
helical coil  
1989

0.6 m in dia.



Helical Coil Winding Machine

On-site winding of helical coil



LHD in 1998

2006 Decrease of  
the temperature of  
helical coil  
4.4 K to 3.5 K

2008 Upgrading  
of power supply  
for poloidal coil  
30 V to 200 V



# Achievements in fusion engineering

## 1. **FULLY superconducting magnet system**

Helical and poloidal coils

Support structure and posts

Cryostat

On-site fabrication

1998 LHD

2006 EAST

2008 KSTAR

## 2. **World's largest helium refrigerator and power supply for fusion**

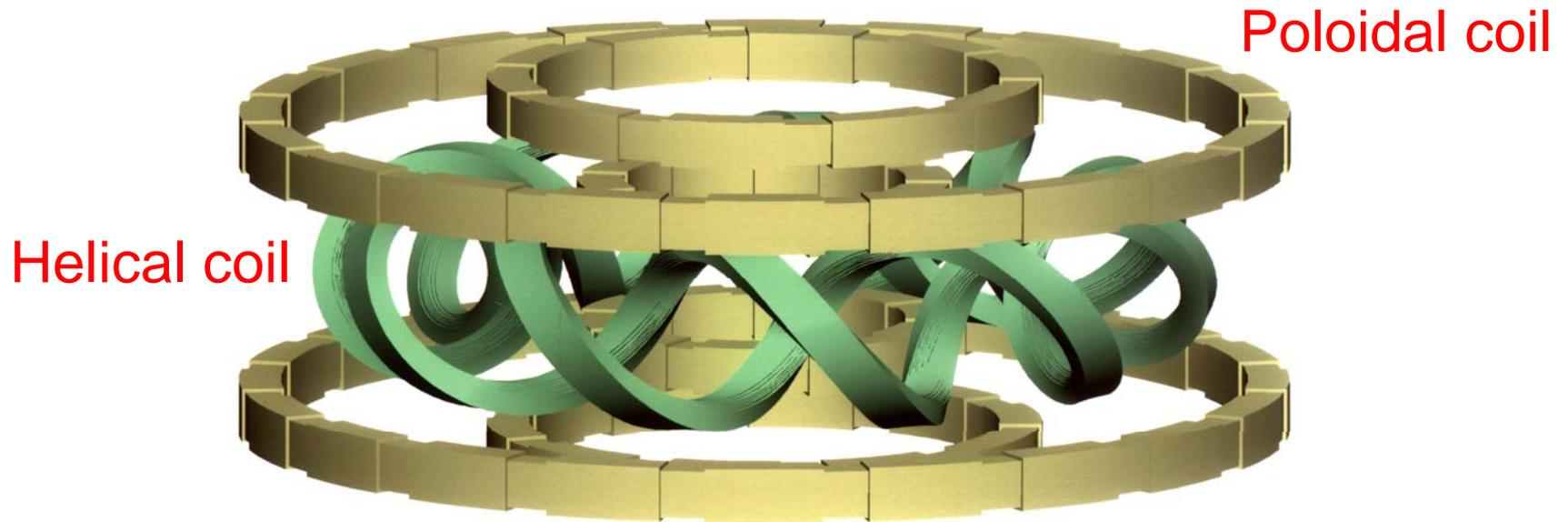
## 3. **Advanced technologies**

Superconducting bus-line

Cable-in-conduit conductor



# Superconducting coils

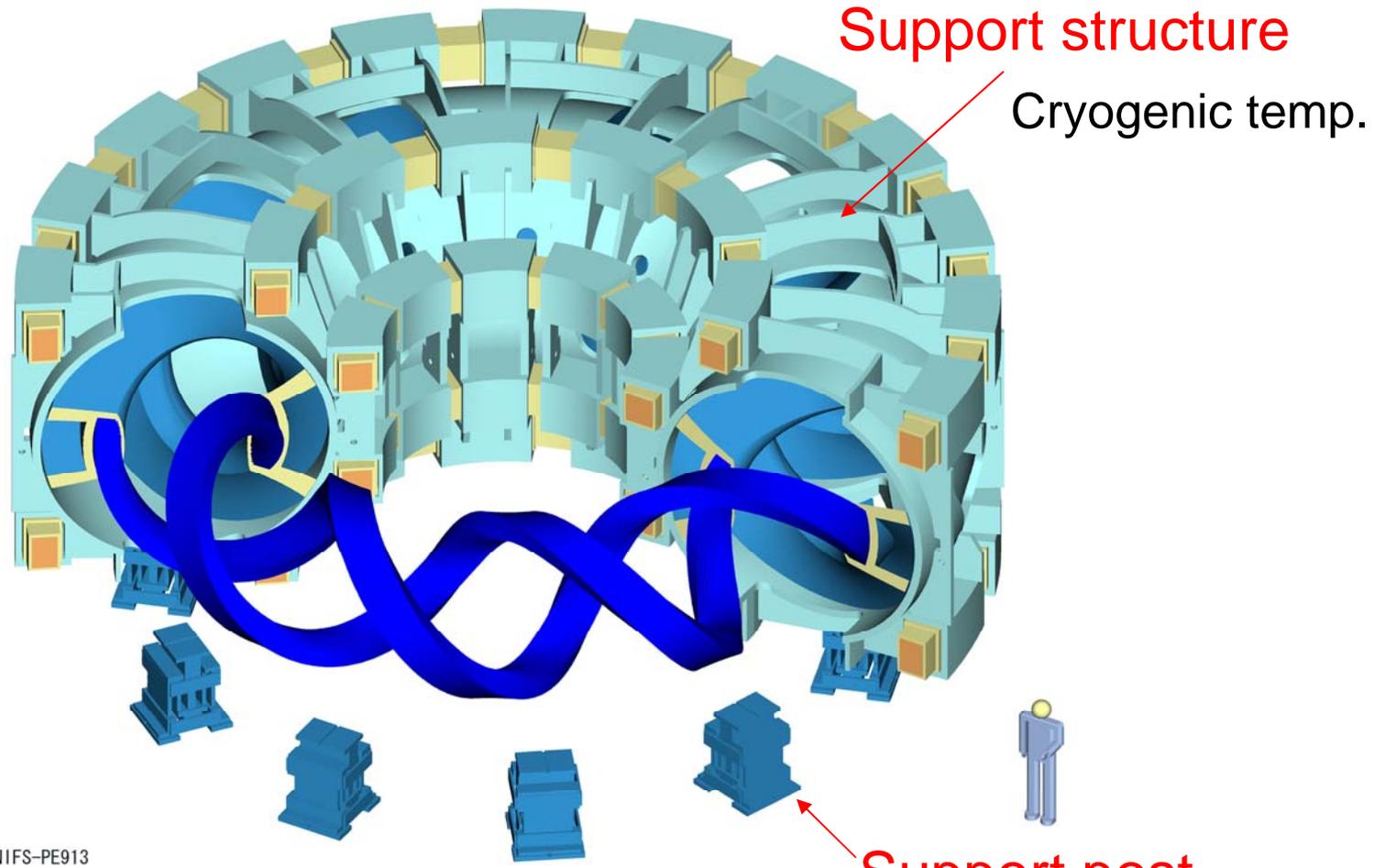


NIFS-PE111

Toroidal field: 3 T  
Maximum field: 6.9 T  
Magnetic energy: 0.9 GJ



# Supporting structure & post



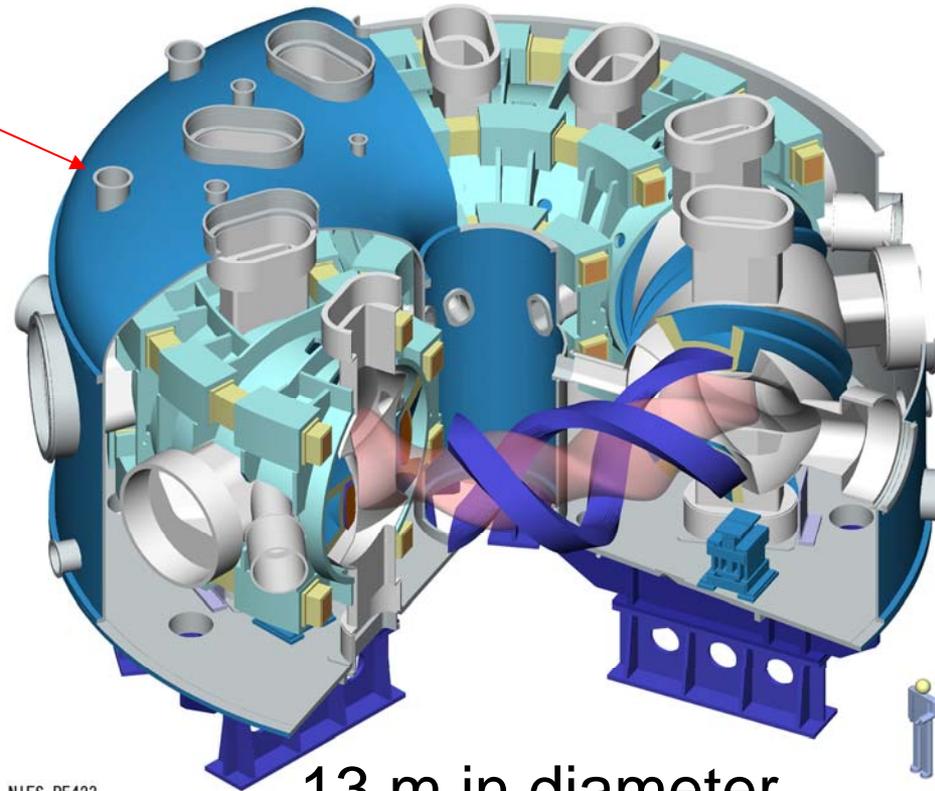
NIFS-PE913

Support 850 t  
Blade spring



# Cryostat

Cryostat



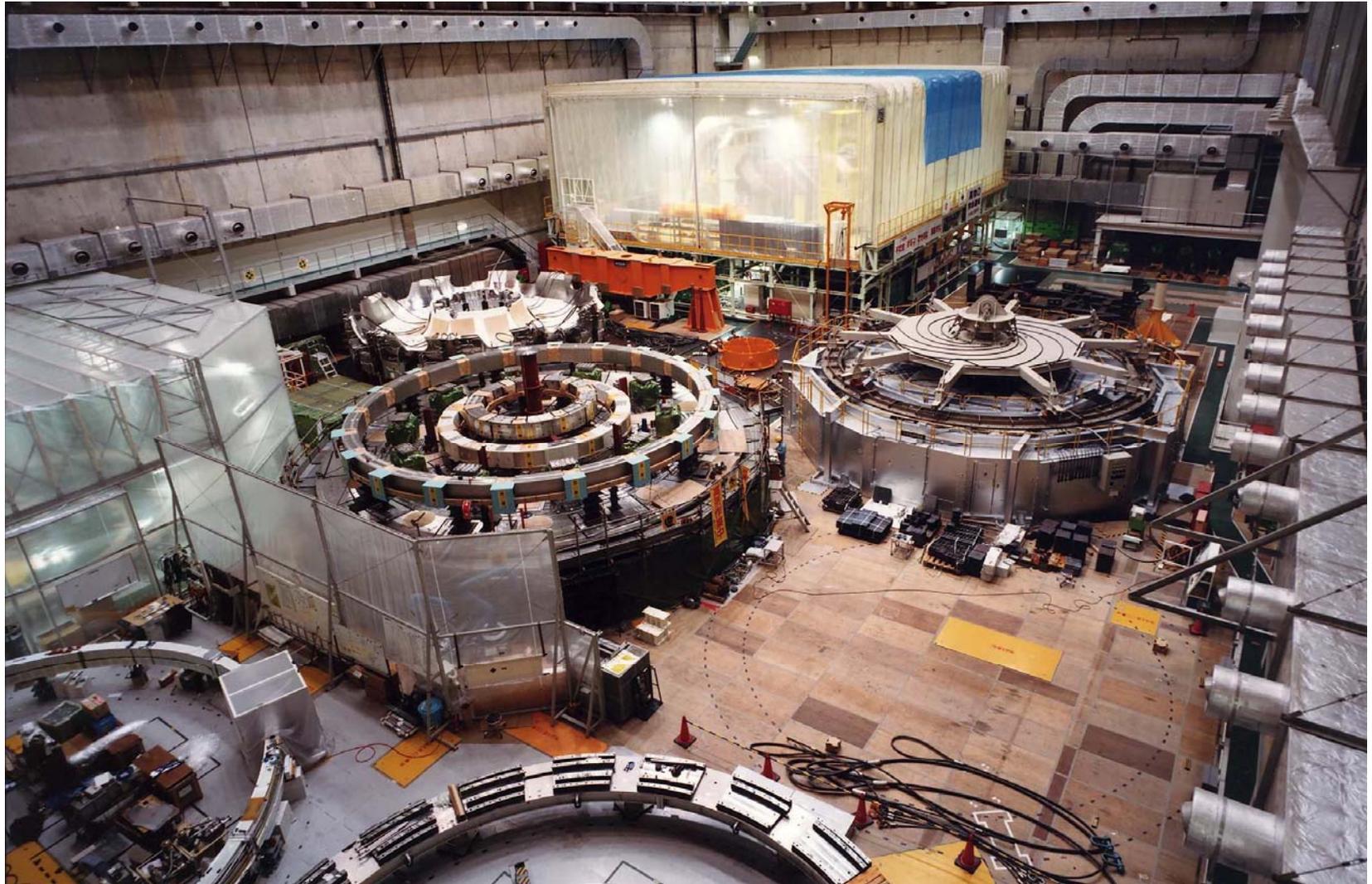
NIFS-PE423

13 m in diameter  
9 m in height  
1,500 t

**The largest superconducting magnet system**



# On-site magnet fabrication



ITC-18, LHD SC magnet system, K. Takahata



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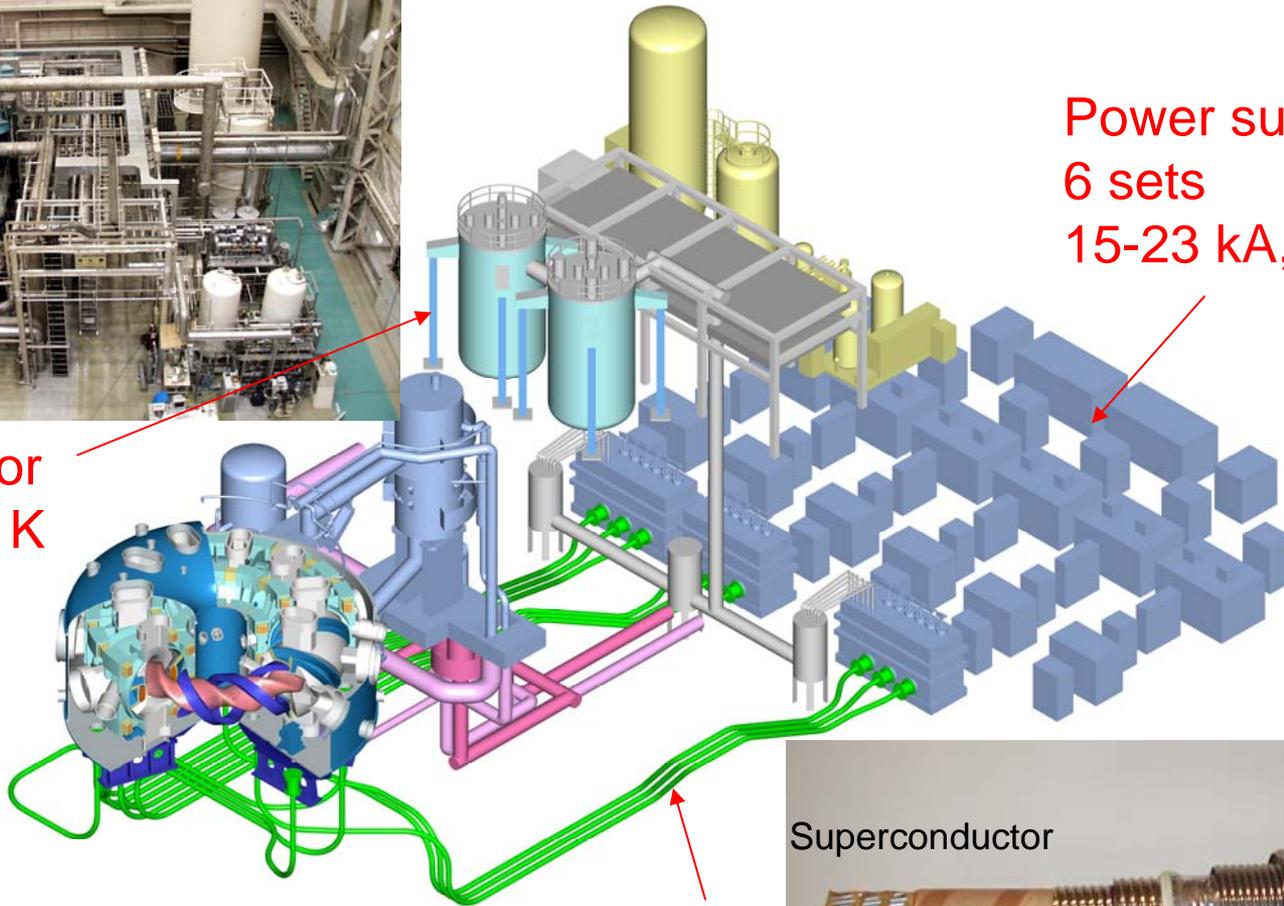
Cable-in-conduit conductor



# Refrigerator & Power supply

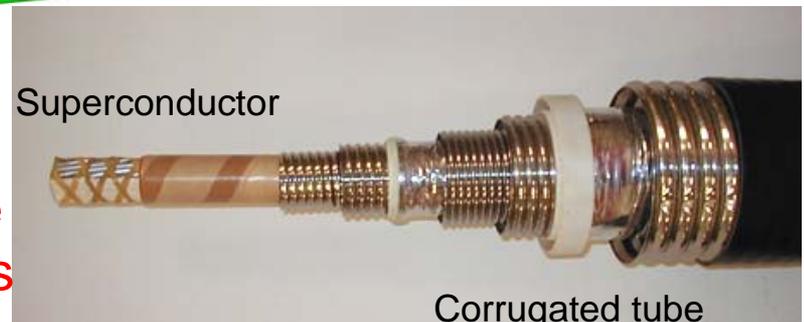


Refrigerator  
9 kW @ 4 K



Power supply  
6 sets  
15-23 kA, 33-45 V

SC bus-line  
55m, 9 lines

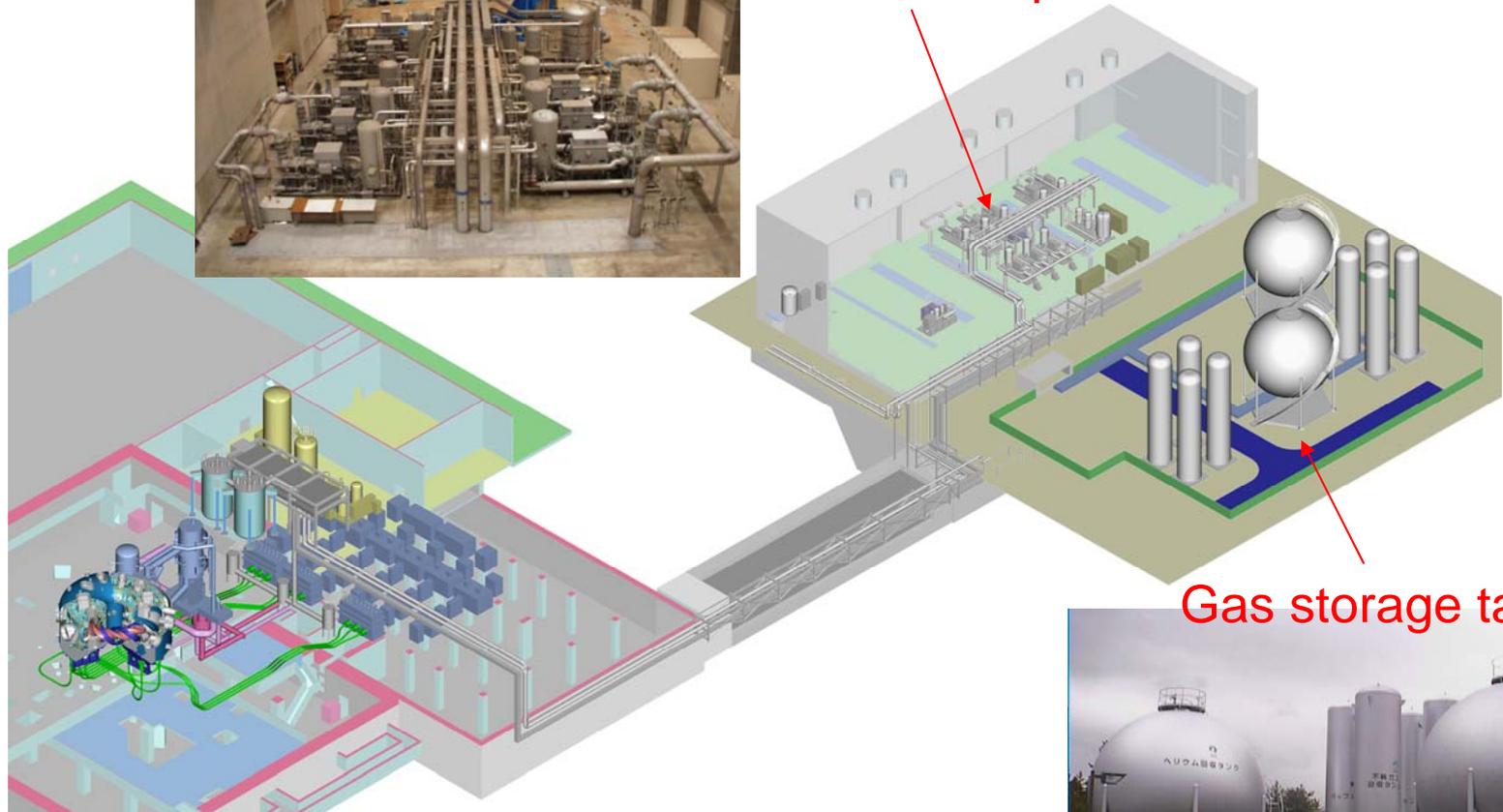




# Helium compressor & storage tank



Screw compressor



Gas storage tank



Integration and linkage of components



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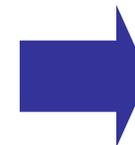
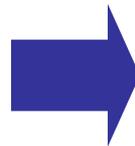
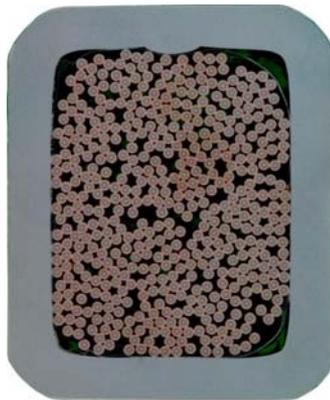
Superconducting bus-line

**Cable-in-conduit conductor**



# Cable-in-conduit conductor

- Superconductors of the LHD poloidal coils are the first cable-in-conduit conductor in the world operating over the long term in the fusion device
- Cable-in-conduit conductors are now used or adopted in most of fusion devices
  - W7-X, EAST, KSTAR, SST-1, JT-60SA, ITER



DEMO

LHD poloidal coil

27.5 mm x 31.8 mm

31.3 kA @ 5 T

ITC-18, LHD SC magnet system, K. Takahata

ITER PF coil

From the presentation at SOFT2008



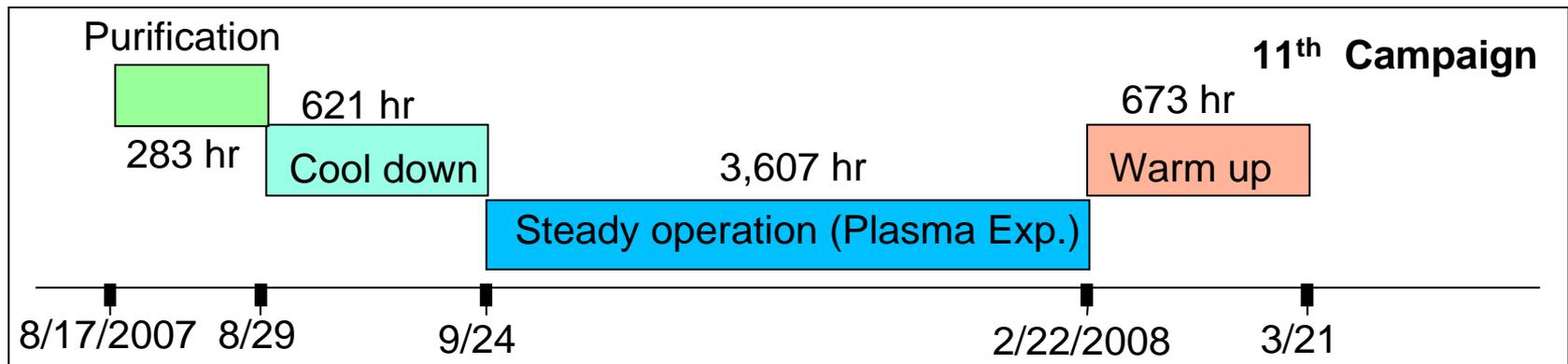
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# Operation experience

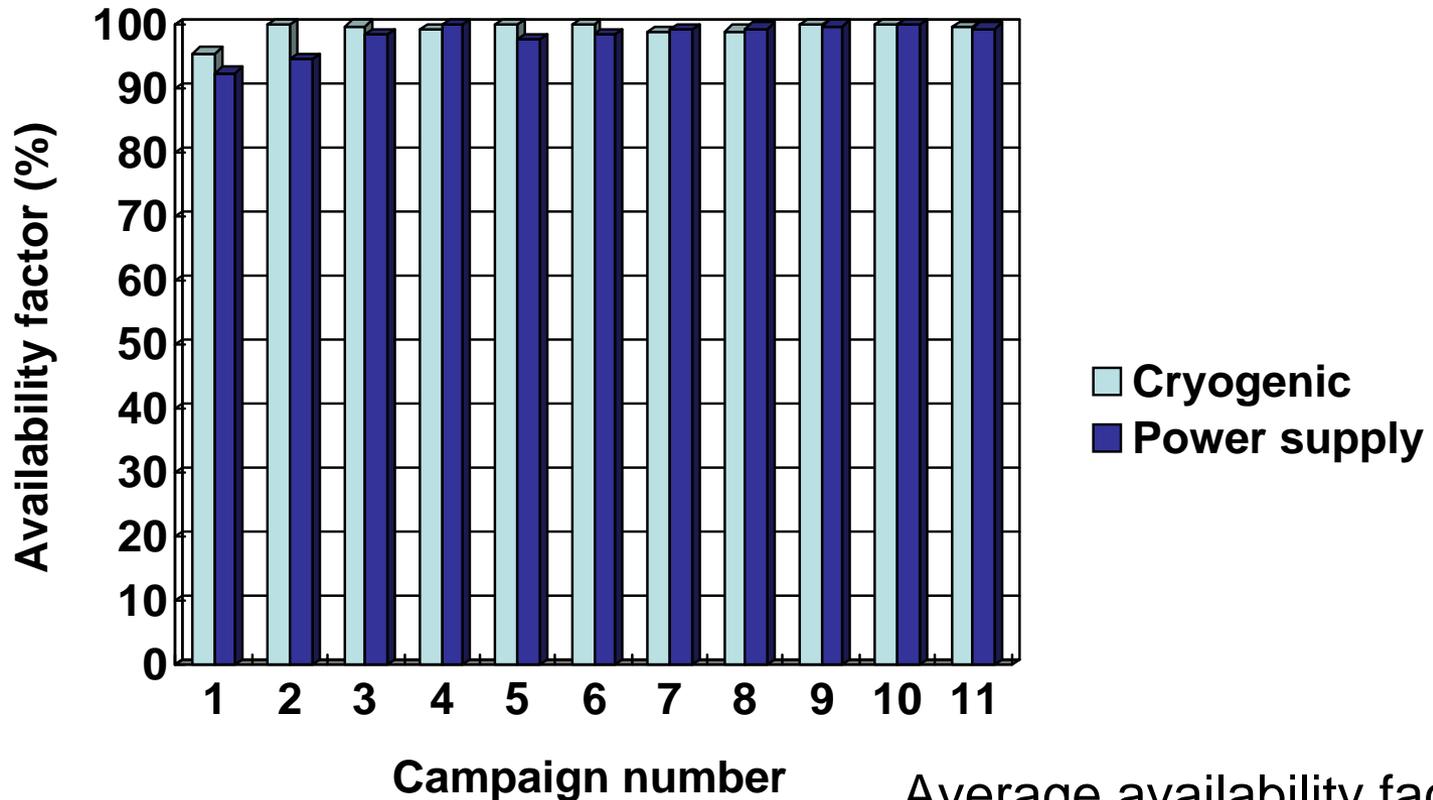
- **Total operating time (steady-state)**
  - Cryogenic system: 35,000 h (~four years)
  - Power supply system: 7,000 h
- **Over 1,000 excitations**
- **No degradation in the magnet**





# Availability factor

Normal operating time/scheduled operating time

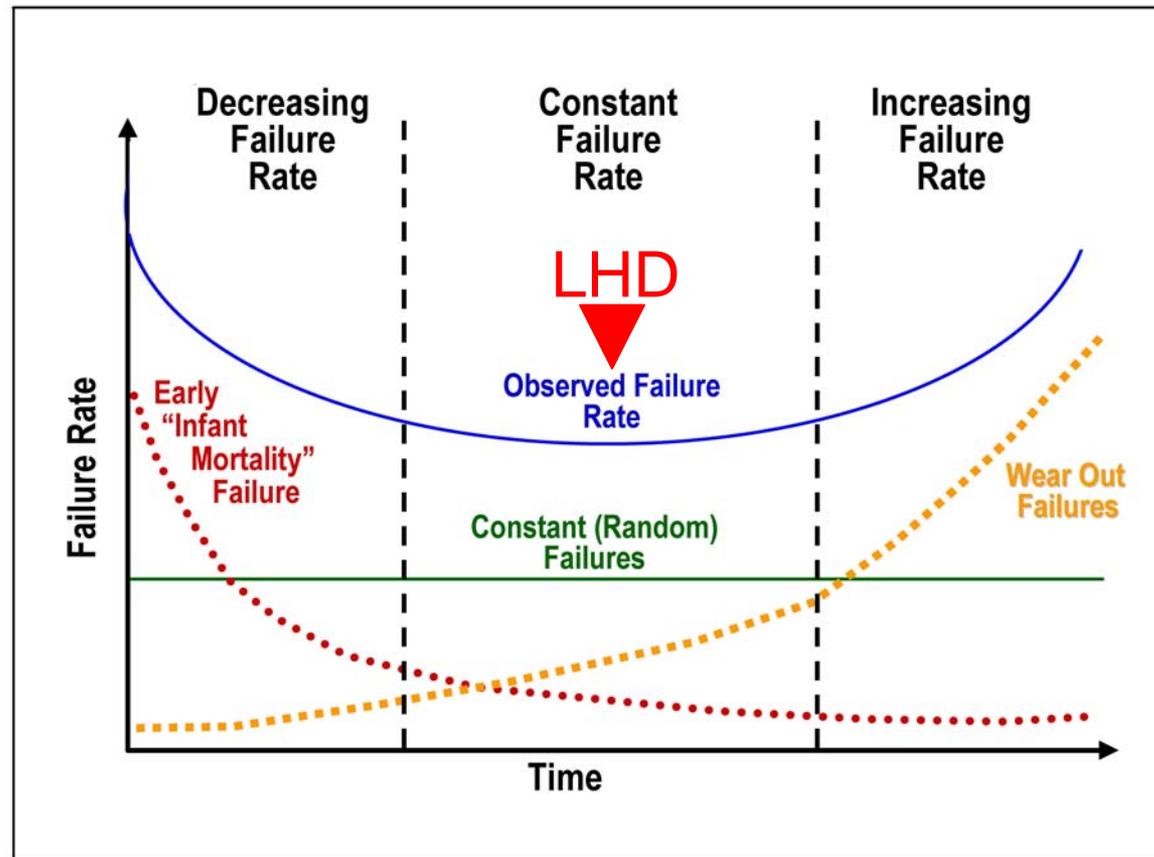


Average availability factor  
Cryogenic system: 99%  
Power supply: 98%



# Future

## Bathtub curve



Predictive maintenance to avoid wear out failures  
Will wear out failures occur in the magnet?



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# Outlook for DEMO

- **The system components of the LHD superconducting magnet are the same as those of DEMO**
  - Superconducting coil, support structure, support post, cryostat, bus-line, cryogenic system, power supply
  
- **Design philosophy and operation experience of the LHD superconducting magnet system can be applied to the design of DEMO**
  
- **Technical Issues**
  - High-performance superconductor
  - High-performance structural material
  - Protection from unexpected accidents
  - Cost reduction



# Summary

- **The development of the LHD superconducting magnet system is a milestone in fusion engineering**
- **The operation of LHD for ten years demonstrates high reliability of the superconducting magnet system for fusion**
- **The LHD-type helical energy reactor FFHR is now under design on the basis of experience on LHD**