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A. Ando, Y. Takeiri, O. Kaneko, Y. Oka, K. Tsumori, E. Asano, T. Kawamoto, R. Akiyama and T. Kuroda

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### Experiments of an intense H- ion beam acceleration

A.Ando a), Y.Takeiri, O.Kaneko, Y.Oka, K.Tsumori, E.Asano, T.Kawamoto, R.Akiyama and T.Kuroda

National Institute for Fusion Science, Nagoya 464-01, Japan

#### abstract

An intense H<sup>-</sup> beam of a single beamlet is extracted from a large multicusp plasma source operated with cesium seeding. The H<sup>-</sup> beams are accelerated up to 100keV by a singlestage or a two-stage electrode system. Spatial profiles of the beams are measured calorimetrically and a minimum beam divergence angle of 5mrad is achieved at a H- current density of 30mA/cm<sup>2</sup> with a beam energy of 100keV. A ratio of an acceleration current to a H<sup>-</sup> current increases abruptly when a H<sup>-</sup> current saturates in the space charge limited region. This enhancement is mainly due to secondary electrons caused by the intersection of H- beams with an extraction grid. When an operating gas pressure decreases, the ratio of the acceleration current to the H- current decreases. This is related to a stripping loss of H- ions in the electrodes. A beam divergence angle becomes minimum when a ratio of V<sub>acc</sub> to V<sub>ext</sub> is set at a optimum value of 1.6 in the single-stage acceleration. This ratio is almost the same as that in the double-stage acceleration, where the optimum ratio of Eacc1/Eext is 1.5. In the optimum E<sub>acc1</sub>/E<sub>ext</sub> ratio the divergence angle is not affected by V<sub>acc2</sub>. The divergence angle can be reduced by changing V<sub>acc2</sub> even if the ratio of E<sub>acc1</sub>/E<sub>ext</sub> is not optimized. The beam steering effect by permanent magnets buried in an extraction grid is observed in nine beamlets experiments. A simple calculation of a single particle trajectory gives a good approximation of the beam deflection angle.

**Keywords**: Negative hydrogen ion source, NBI, High current density, Beam divergence, Beam deflection, Beam intersection with grids, Stripping loss of H<sup>-</sup>.

#### 1. Introduction

In the nuclear fusion research, the neutral beam injection (NBI) is one of the most promising methods for a plasma heating and/or a current drive and has been utilized in many plasma confinement devices. A scale of plasma devices becomes large and a beam energy more than 100keV is required in the next stage of NBI system. Since a neutralization efficiency is low in positive ions in the energy range, the negative-ion-based NBI system is required. Therefore, it is necessary to investigate production and acceleration characteristics of H<sup>-</sup>/D<sup>-</sup> ion beams and to develop large current negative ion sources. The ITER (International Thermonuclear Experimental Reactor) - NBI system is required to inject the D<sup>-</sup> beam power of 50MW with an injection energy of 1.0MeV.<sup>1</sup>

In the development of the negative ion sources, a few amperes of H<sup>-</sup> ions were extracted from multicusp sources in pure hydrogen discharges.<sup>2-4</sup> Recently, it was reported that an enhancement of the H<sup>-</sup> ion current is induced by seeding a small amount of cesium (Cs) vapor into a multicusp plasma source.<sup>5-7</sup> A H<sup>-</sup> current up to 10A has been obtained in the Cs-seeded sources.<sup>8-11</sup>

In the LHD (Large Helical Device) project, conducted by National Institute for Fusion Science, the negative-ion-based NBI system (total injection power: 20MW, injection energy: 125keV for hydrogen, 250keV for deuterium) has been proposed. The ion source is required to deliver 45A of H<sup>-</sup> ion current from an extraction area of 25 x 150 cm<sup>2</sup>. The LHD has super-conducting helical coils to generate a magnetic field for the plasma confinement. Since the device is surrounded by a large cryostat for thermal insulation, it has small-sized injection ports for NBI. It is necessary to obtain a H<sup>-</sup> ion beam with a high current density of 30 mA/cm<sup>2</sup> and with a low beam divergence of 0.5deg (9mrad) to inject the full beam power into the device.

In the research and development we have fabricated 1/6 and 1/3-scaled sources and successfully obtained a H<sup>-</sup> ion beam of 16A with a current density of 45 mA/cm<sup>2</sup>. <sup>13</sup> The arc efficiency (the ratio of H<sup>-</sup> current to input arc power) was improved up to 0.1A/kW and H<sup>-</sup> beams above 10A were accelerated up to 125keV. <sup>14,15</sup> It is one of key issues in the R&D to confirm the low beam divergence of H<sup>-</sup> ion beam at a high current density.

It has been demonstrated at JAERI (Japan Atomic Energy Research Institute) that the Hion beams are accelerated up to 400keV with the current density of 13mA/cm<sup>2</sup> and the beam
divergence angle of 5mrad.<sup>16</sup> Since an ion beam is considered to diverge with increasing the
current density by the space charge effect, it should be demonstrated experimentally to
accelerate high current density H- ions with a low beam divergence angle.

It is also important to suppress electrons accelerated with negative ions in the high energy acceleration of negative ion beams. As a ratio of an acceleration current to a H<sup>-</sup> current becomes large, a larger power supply system is required and heat load to each grid becomes large. An electric breakdown in the acceleration gap may be enhanced by the accelerated electrons. Electrons extracted with H<sup>-</sup> ions are bent by a magnetic field due to permanent magnets buried in the extraction grid and can not penetrate into the acceleration gap. It is considered that the electrons accelerated in the acceleration gap are generated by the following two processes; one is a stripping process of H<sup>-</sup> ions in the gap and the other is a secondary electron emission due to collisions of H<sup>-</sup> ions with grids. The ratio of an acceleration current to a H<sup>-</sup> current should be investigated in conjunction with an operating gas pressure and beam optics.

In this paper, we describe experimental results of a H<sup>-</sup> beam acceleration from a single beamlet or nine beamlets. H<sup>-</sup> beams are accelerated up to 100keV with a current density of 30mA/cm<sup>2</sup>. A divergence angle is determined from a measured beam profile and a dependence of the divergence angle on an acceleration voltage is obtained. The ratio of an acceleration current to a H<sup>-</sup> current is measured in various conditions of a pressure, an input arc power, an extraction voltage and an acceleration voltage. Experiments in a single-stage and a double-stage acceleration electrode systems are compared with each other.

The beam steering effect by the permanent magnets buried in the extraction grid was pointed out in a 49-holes experiment in JAERI.<sup>17</sup> This effect is a crucial problem to focus ion beams from multi-beamlets. We have also confirmed this effect by operating with 9 beamlets extraction system and compared the shift with calculation results.

### 2. Experimental Apparatus

A schematic view of the negative ion source is shown in Fig.1. This source is a 1/3-scaled one for the LHD-NBI source. The size of a rectangular multicusp plasma source chamber is 37cm in width, 62.5cm in height and 18.5cm in depth. An arc plasma is produced by using 18 tungsten filaments of 1.8mm in diameter attached on the chamber wall. This source is the same one from which 16A of H<sup>-</sup> current was obtained. Several modifications are made in the source to improve an arc efficiency. The magnetic filter which reduces electron density and temperature near the extraction apertures has been changed from a rod-type one (10mm in diameter) to a rectangular bar-type one (14 x 24 mm<sup>2</sup>) in order to improve a transparency and an arc efficiency. Four bar-type magnetic filters with water cooling channels are installed in front of the plasma grid. Each bar is separated by 208mm and the magnetic field strength between the filters is 55G. A molybdenum liner is attached on the chamber inner wall to avoid Cs condensation on the wall. The separation between the liner and the wall is reduced from 5mm to 2mm, resulting in an increase of a cusp field strength from 0.8kG to 1.0kG. The size and structure of the filaments are also modified.

A single beam experiment is done with a single-stage and a double-stage beam acceleration electrode system as shown in Fig.2(a),(b), respectively. A plasma grid facing an arc plasma is made of molybdenum without water cooling. The other grids are made of oxygen-free copper. Permanent magnet arrays are buried in an extraction grid to deflect electrons extracted together with negative ions. An acceleration and a grounded grid are set in the double-stage acceleration and only a grounded grid is set in the single-stage acceleration. An extraction voltage  $V_{ext}$  is applied between the plasma grid and the extraction grid up to 9.5kV, a first acceleration voltage  $V_{acc1}$  is applied between the extraction grid and the acceleration grid up to 40kV, and a second acceleration voltage  $V_{acc2}$  is applied between the acceleration grid and the grounded grid up to 90kV. In the single-stage experiment, an acceleration voltage  $V_{acc}$  is applied between the extraction grid up to 90kV.

A multi-hole experiment is also done with the double-stage acceleration system. Nine holes of 13mm in diameter is arranged in an area of  $5 \times 5 \text{cm}^2$ . The beam pulse length is kept at 0.3 sec during the experiments.

In order to seed Cs vapor into the source chamber, a Cs oven are attached on an end plate of the chamber through a valve. The oven can be heated up to 300 °C. Guiding tubes and the valve are heated at higher temperature than that of the oven to prevent cesium condensation. An amount of Cs vapor is controlled by changing a duration of the valve opening and an oven temperature. In the experiment the oven temperature is kept relatively low and Cs vapor is slowly seeded in the source. When the Cs effect, such as an enhancement of a H<sup>-</sup> current and a decrease of an extraction current, appears during the operation, the valve is closed and no more Cs is supplied afterward. A total amount of Cs is estimated to be less than 100mg. The plasma grid temperature is important for the Cs-seeded operation. The grid is heated by radiation from filaments and particle influx from arc discharges. Its temperature is monitored by a thermo-couple and is around 300 deg during the experiments.

The total H<sup>-</sup> ion currents are measured with a two-dimensional (2D) calorimeter array, which has a cross shape and spatial beam profiles in both horizontal and vertical directions are measured simultaneously in a shot. There are 19ch calorimeters in the horizontal and also 19ch ones in the vertical direction. The current density at each point is calculated from temperature rise of the calorimeter. The total H<sup>-</sup> ion current is obtained from the profiles. The array can be moved in the vertical direction and the whole 2-D spatial profile can be obtained. Permanent magnets are placed in front of each calorimeter to remove accelerated electrons. This array is placed at 2.0m downstream from the plasma grid in the experiments. The total H<sup>-</sup> ion current and the current density mentioned in this paper are the values at the calorimeter.

#### 3. Experimental results and Discussion

#### A. Characteristics of the H- beams extracted from the source

Several characteristics of the H<sup>-</sup> beams are investigated in a single beamlet and the single-stage acceleration electrode system. Here, the extraction gap, d<sub>ext</sub>, and the acceleration gap, d<sub>acc</sub>, are set at 4.5mm and 40mm, respectively. A dependence of a H<sup>-</sup> current on an input arc power P<sub>arc</sub> is measured and is shown in Fig.3(a). The arc power is determined by the product of an arc current, I<sub>arc</sub>, and an arc voltage, V<sub>arc</sub>. The extraction voltage V<sub>ext</sub> is set at three different values. When V<sub>ext</sub> is fixed, the H<sup>-</sup> current increases linearly with P<sub>arc</sub>, corresponding

to the plasma density limited operation, where the H<sup>-</sup> current is proportional to the plasma density. As P<sub>arc</sub> increases more, the H<sup>-</sup> current saturates. This saturation corresponds to the space charge limited operation. In the figure the arc powers where the saturation occurs are indicated by arrows. When V<sub>ext</sub> increases, the H<sup>-</sup> current increases again. These characteristics has been also observed in the multi-hole experiments. <sup>10,11,13,14</sup> An extraction current, I<sub>ext</sub>, increases almost linearly with P<sub>arc</sub> and the ratio of I<sub>ext</sub>/H<sup>-</sup> is lower than 2.

In Fig.3(b) the acceleration currents  $I_{acc}$  are also plotted to  $P_{arc}$ . There observed a sudden increase in  $I_{acc}$  at the  $P_{arc}$  where the H<sup>-</sup> current saturates. The ratio of  $I_{acc}$  to H<sup>-</sup> current,  $I_{acc}/H$ <sup>-</sup>, is also plotted in Fig.3(c). The ratio is kept constant at 1.3-1.5 before the saturation and increases abruptly when the saturation occurs. It is considered that the sudden increase of the acceleration current is due to the secondary electrons emitted from the extraction grid by collisions of diverging H<sup>-</sup> ions with the grid. In the space charge limited region where the H<sup>-</sup> current saturates, the H<sup>-</sup> emission surface is distorted and the beams tend to diverge. The expanded beams collide with the extraction grid and the emitted secondary electrons are accelerated. Though the magnetic field by the permanent magnets is also present in the acceleration gap, it seems to be insufficient for the suppression of the secondary electrons.

The constant ratio of  $I_{acc}/H^-$  before the saturation in Fig.3 is related with the filling gas pressure, p. Figure 4(a) shows the dependence of  $H^-$  current and  $I_{acc}$  on p. The maximum  $H^-$  current is obtained at p=0.7Pa. As the pressure decreases, the difference between  $H^-$  current and  $I_{acc}$  becomes small and the ratio gets close to 1. Figure 4(b) shows the ratio of  $I_{acc}/H^-$  as a function of p. The ratio becomes large as the pressure increases. This indicates that the ratio is determined by the stripping loss in the acceleration system.  $H^-$  ions are easily stripped by collisions with neutral molecules. The stripping loss of  $H^-$  ions within the extractor/accelerator structure is estimated as 16% at a source pressure of 0.7Pa. However, the ions are mostly stripped in the extraction gap. These electrons are trapped by the magnetic field and may not penetrate into the acceleration gap. The ratio of  $I_{acc}/H^-$  can not be explained only by the stripping during the acceleration gap. It is supposed that some of the neutrals stripped in the extraction gap have divergent trajectories and that they do strike the extraction grid and emitted secondary electrons contribute to  $I_{acc}$ . In the high energy beam acceleration of negative

ions it is very important to reduce the operating gas pressure not only for the reduction of the accelerated electrons but for the good beam optics.

#### B. Measurement of beam divergence angle of the H- beams

The beam divergence angle is determined by the e-folding width of the spatial profiles measured by the calorimeter array. Figure 5(a) shows the dependence of the divergence angle on the acceleration voltage  $V_{acc}$ . Each curve corresponds to a different current density and an adequate  $V_{ext}$  is applied in order that the H<sup>-</sup> current saturation due to the space charge limit does not occur. The optimum (minimum) divergent angle of 5mrad is obtained at each current density by adjusting  $V_{acc}$ . There is no effect on  $I_{acc}$  when  $V_{acc}$  changes as is shown in Fig.5(b). This indicates that  $I_{acc}$  is independent of the electric field in the acceleration gap and then of the beam trajectory during the gap.

Figure 6 shows a dependence of the beam divergence angle on the ratio of the electric field  $E_{acc}$  to  $E_{ext}$ ,  $E_{acc}/E_{ext}$ . The optimum ratio for the minimum divergence is 1.6 and is almost the same value in all cases. Here, it is assumed that the extraction gap is 7mm, the thickness of the plasma grid of 2.5mm is added to  $d_{ext}$  of 4.5mm, and that the acceleration gap,  $d_{accl}$ , is 40mm. It is remarkable that the dependency is almost the same in three different current densities.

A 2-D spatial profile of the  $H^-$  beam with the divergence angle of 5mrad and the current density of 15 mA/cm<sup>2</sup> is shown in Fig.7. The divergence angle of 5mrad is also obtained with the current density of 30 mA/cm<sup>2</sup>. This figure is obtained by scanning the calorimeter array vertically. The profile is almost axi-symmetric. The peak position is moved slightly when  $V_{acc}$  is changed. This is the beam steering effect discussed later.

Figure 8(a) shows the dependence of the divergence angle on  $V_{acc}$  for three different  $P_{arc}$ . The  $V_{ext}$  is kept at constant and each symbol corresponds to the data before, just before and after the H<sup>-</sup> current saturation. As shown in the figure the optimum value of  $V_{acc}$  to obtain the minimum divergence angle is changed slightly as  $P_{arc}$  increases. In a low  $P_{arc}$  operation the emitted beams tend to converge and lower  $V_{acc}$  is good for the optimum optics. When  $P_{arc}$  increases, the extracted beams tend to diverge and higher  $V_{acc}$  is necessary for the optimum

optics. Figure 8(b) shows the dependence of  $I_{acc}$  on  $V_{acc}$ . In this space charge limited region,  $I_{acc}$  is larger than that in the plasma density limited region as discussed in the previous section. The increased  $I_{acc}$  can not be suppressed by changing  $V_{acc}$  as shown in Fig.8(b). This indicates that the increased  $I_{acc}$  is not caused by the phenomena in the acceleration gap. These data support that the diverged beams partially collide with the extraction grid and emitted secondary electrons are accelerated as mentioned above. It is worth noting that even if the current density changes from  $15\text{mA/cm}^2$  to  $30\text{mA/cm}^2$  the accelerated beam divergence angle can be kept below 7mrad when  $V_{acc}$  is set at 75kV. This is favorable for the large  $H^-$  ion source where the density of the plasma is not perfectly uniform.

#### C. Double-stage acceleration of the H- beams

The beam divergence angles are also measured in the double-stage acceleration system and compared with that in the single-stage experiments. Here,  $d_{ext}$ ,  $d_{acc1}$  and  $d_{acc2}$  are set at 3.5mm, 20mm, and 40mm, respectively. In Fig.9 the beam divergence angles are plotted as a function of  $E_{acc1}/E_{ext}$  in two cases of  $V_{acc1}/V_{acc2}$ , 23kV/50kV and 27kV/60kV. Here, it is assumed that the extraction gap is 6mm, the thickness of the plasma grid of 2.5mm is added to  $d_{ext}$  of 3.5mm. There is a optimum value of  $E_{acc1}/E_{ext}$  and is about 1.5, which is almost the same as the optimum ratio of  $V_{acc}/V_{ext}$  in the single-stage acceleration. The optimum value of the ratio is not changed when the current density changes from 15 to 30mA/cm<sup>2</sup>.

A divergence angle is also affected by a second acceleration voltage  $V_{acc2}$ . Fig.10 shows the dependence of the divergence angle on  $V_{acc2}$  for several  $E_{acc1}/E_{ext}$ . A beam diverged by unmatched ratio of  $E_{acc1}/E_{ext}$  can be re-focused by changing  $V_{acc2}$ . It is noted that when  $V_{acc1}$  is set at optimum value for  $V_{ext}$ , the divergence angle is not affected by  $V_{acc2}$ . As is shown in the figure, a minimum divergence of 5mrad is also obtained in the double-stage acceleration system.

#### D. Beam steering by the permanent magnets

The H<sup>-</sup> beams are extracted from 9 holes of 13mm in diameter. Measured spatial profiles is shown in Fig.11. Though the profile is somewhat distorted, there appear 9 peaks as is

shown in the figure. It is worth noting that each vertical raw of 3 peaks shifts up and downward. The shift of the beam position is caused by the steering effect by the permanent magnets buried in the extraction grid. A single particle trajectory in the electrodes is calculated with an assumed linear electric field and a measured magnetic field as is shown in Fig.12. The simple calculation indicates a beam steering angle is 8mrad in this experimental condition. Figure 13 shows calculated spatial profiles of the beam at 2m apart from the ion source, where the calorimeter is placed. Here, a beam divergence angle is assumed to be 6mrad and including the steering effect. The result is in good agreement with the measured profiles. The steering direction also agrees with the calculated one.

The steering angle is affected not only by the magnetic field but by the beam acceleration voltage. If the acceleration electric field is strong, a particle velocity increases and the beam steering angle decreases. It is observed in the single beamlet experiment that the beam's peak position shifts as the V<sub>acc</sub> changes. The shifts of the beam are plotted as a function of V<sub>acc</sub> in Fig.14. The dotted line in the figure corresponds to the calculated value of the shift and matches the observed dependence.

A beam steering by the bar-type magnetic filter is also observed. This shift, however, is unidirectional in all beamlets and the total beam direction can be modified by changing the ion source direction. In order to focus the beams from multi-beamlets at one point, the aperture displacement method can be utilized and it is necessary to consider this steering effect by the permanent magnets.

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## Figure Captions

- Fig. 1 Schematic diagram of the 1/3-scaled negative hydrogen ion source. The structure of the bar magnetic filter is described in the figure.
- Fig. 2 Structures of (a) the single-stage and (b) the double-stage acceleration electrode system.
- Fig. 3 Dependencies of (a) H<sup>-</sup> current, (b)  $I_{acc}$  and (c)  $I_{acc}/H^-$  on  $P_{arc}$  for three different  $V_{ext}$ ; (open circles)  $V_{ext} = 9.3 \text{kV}$ , (closed circles)  $V_{ext} = 7.9 \text{kV}$ , (crosses)  $V_{ext} = 6.6 \text{kV}$ .  $V_{acc} = 50-80 \text{kV}$ , p = 0.7 Pa.
- Fig. 4 (a) H<sup>-</sup> current (open circles) and  $I_{acc}$  (closed circles), and (b)  $I_{acc}/H^-$  as a function of p.  $V_{ext} = 9.3 \text{kV}$ ,  $V_{acc} = 73 \text{kV}$ ,  $P_{arc} = 45-50 \text{kW}$ .
- Fig. 5 Dependence of (a) the beam divergence angle and (b)  $I_{acc}$  on  $V_{acc}$  at p = 0.7Pa for three different H<sup>-</sup> current density; (open circles) j<sup>-</sup> = 15mA/cm<sup>2</sup>,  $P_{arc}$  = 25kW,  $V_{ext}$ = 6.3kV; (closed circles) j<sup>-</sup> = 22mA/cm<sup>2</sup>,  $P_{arc}$  = 35kW,  $V_{ext}$ = 7.9kV; (crosses) j<sup>-</sup> = 28mA/cm<sup>2</sup>,  $P_{arc}$  = 45kW,  $V_{ext}$ = 9.3kV.
- Fig. 6 Dependence of the beam divergence angle on  $E_{acc}$  /  $E_{ext}$ . Marks are the same as that in Fig.5.
- Fig. 7 Two-dimensional profile of the H<sup>-</sup> beam.  $P_{arc} = 36kW$ ,  $V_{ext} = 7.9kV$ ,  $V_{acc} = 73kV$ ,  $j^- = 22mA/cm^2$ .
- Fig. 8 Dependence of (a) the beam divergence angle and (b)  $I_{acc}$  on  $V_{acc}$  at p = 0.7Pa for three different  $P_{arc}$ ; (open circles)  $j^- = 15$ mA/cm<sup>2</sup>,  $P_{arc} = 25$ kW,  $V_{ext} = 15$ mA/cm<sup>2</sup>,  $P_{arc} = 25$ kW,  $V_{ext} = 15$ mA/cm<sup>2</sup>,  $P_{arc} = 25$ kW,  $V_{ext} = 15$ mA/cm<sup>2</sup>,  $V_{$

7.9kV; (closed circles) 
$$j^- = 22\text{mA/cm}^2$$
,  $P_{arc} = 35\text{kW}$ ,  $V_{ext} = 7.9\text{kV}$ ; (crosses)  $j^- = 22\text{mA/cm}^2$ ,  $P_{arc} = 45\text{kW}$ ,  $V_{ext} = 7.9\text{kV}$ .

- Fig. 9 The beam divergence angle as a function of  $E_{acc1}/E_{ext}$  in the double-stage acceleration. (open circles)  $V_{acc1}/V_{acc2} = 23kV/50kV$ , (closed circles)  $V_{acc1}/V_{acc2} = 27kV/60kV$ .  $P_{arc} = 30kW$ , p = 0.9Pa.
- Fig.10 The beam divergence angle as a function of  $V_{acc2}$  in the double-stage acceleration. (open circles)  $E_{acc1}/E_{ext} = 1.5$ , (closed circles)  $E_{acc1}/E_{ext} = 1.2$ , (crosses)  $E_{acc1}/E_{ext} = 0.9$ , (open lozenge)  $E_{acc1}/E_{ext} = 0.7$ .  $P_{arc} = 30$ kW, p = 0.9Pa.
- Fig.11 The measured (a) horizontal, (b) vertical and (c) two-dimensional spatial profiles of the H<sup>-</sup> beams from nine beamlets.  $V_{ext} = 7kV$ ,  $V_{acc1}/V_{acc2} = 23kV/50kV$ , p = 1.2Pa,  $j^- = 8mA/cm^2$ .
- Fig.12 The calculated single particle trajectory. (a) a measured magnetic field strength,

  (b) a electric potential assumed in the calculation, (c) a calculated H- beam trajectory and (d) a beam steering angle as a function of the beam position.
- Fig.13 The calculated (a) horizontal, (b) vertical and (c) two-dimensional spatial profiles of the H<sup>-</sup> beams. It is assumed the steering angle is 8mrad and the beam divergence angle is 6mrad.
- Fig.14 Beam steering angle as a function of  $V_{acc}$ . Open circles are obtained in the single-stage acceleration and dotted line corresponds to the calculation.

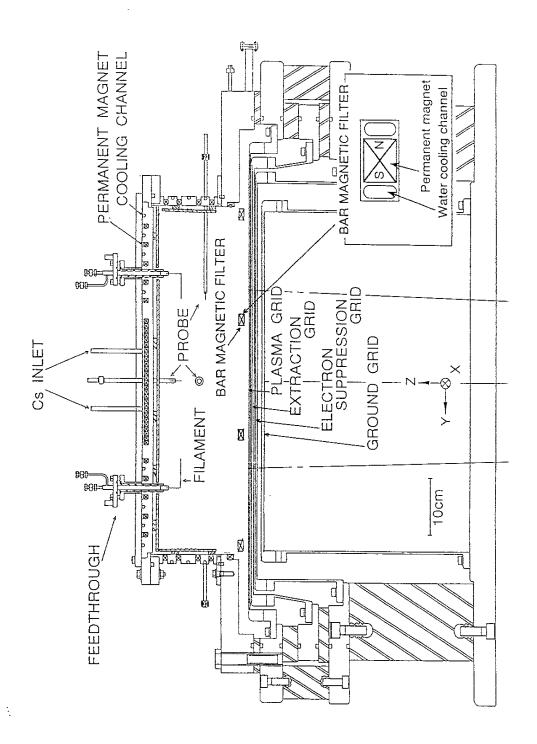


Fig.1

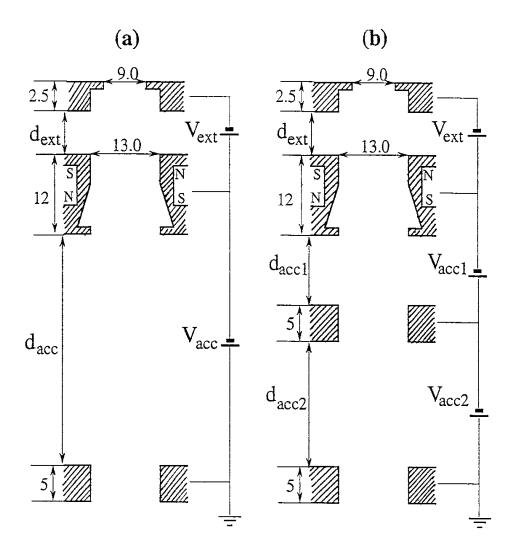
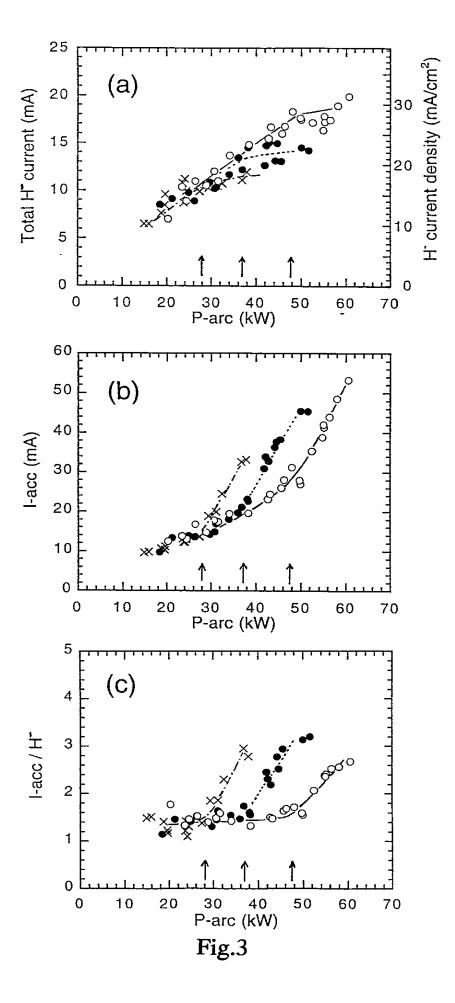


Fig.2



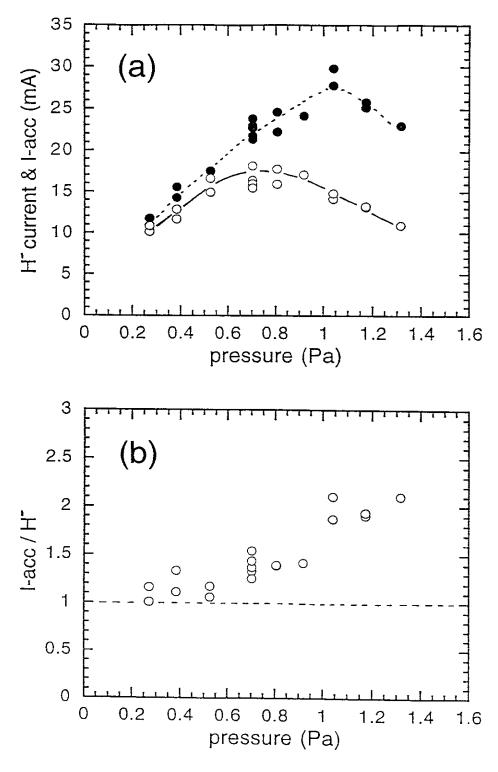
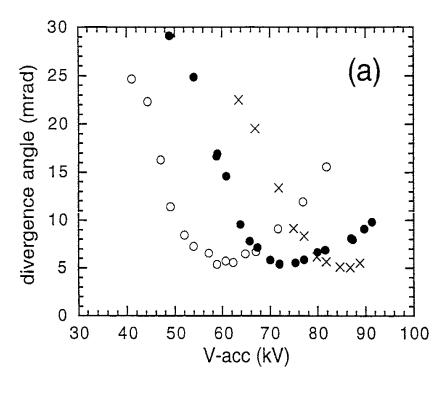


Fig.4



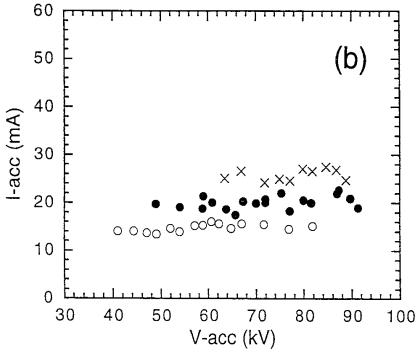


Fig.5

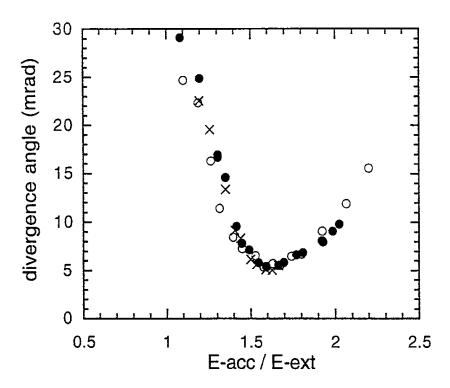


Fig.6

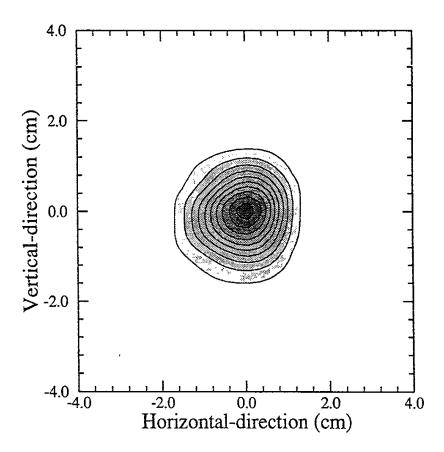


Fig.7

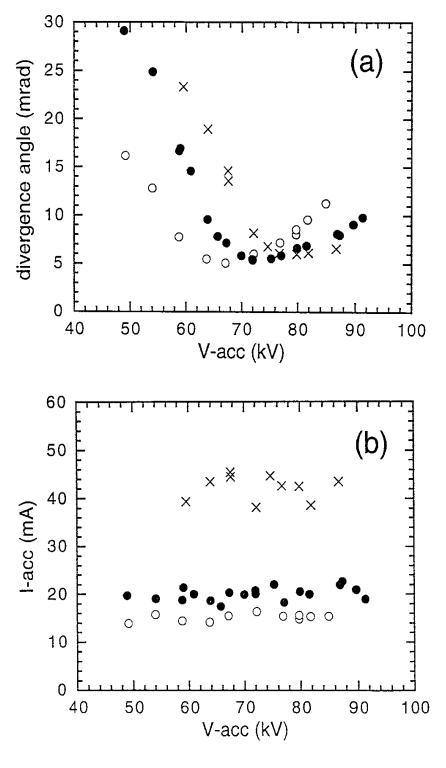


Fig.8

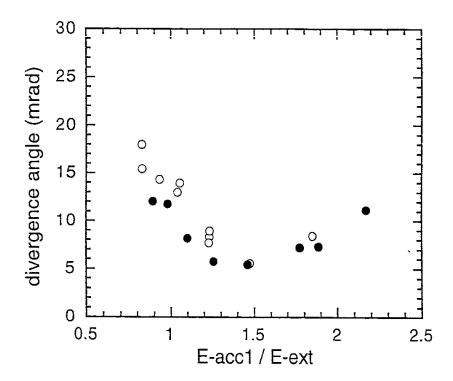


Fig.9

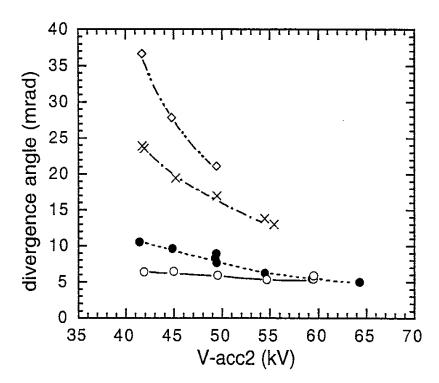


Fig.10

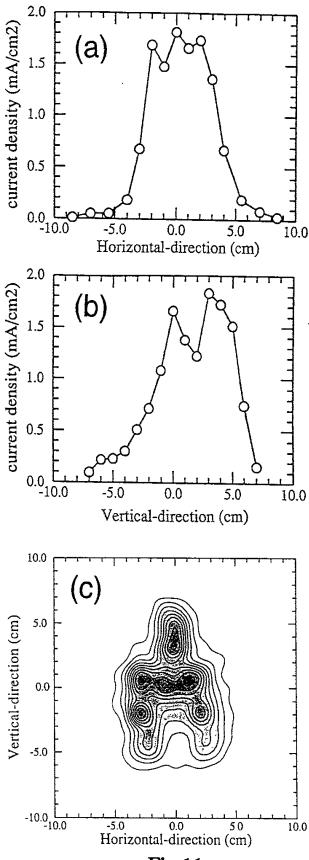


Fig.11

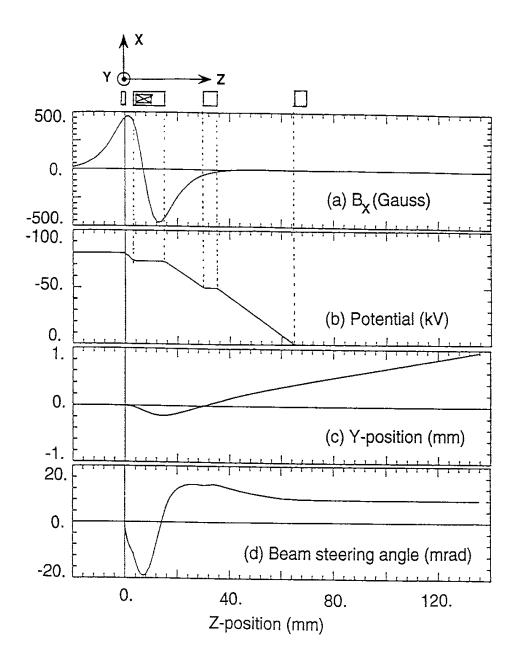


Fig.12

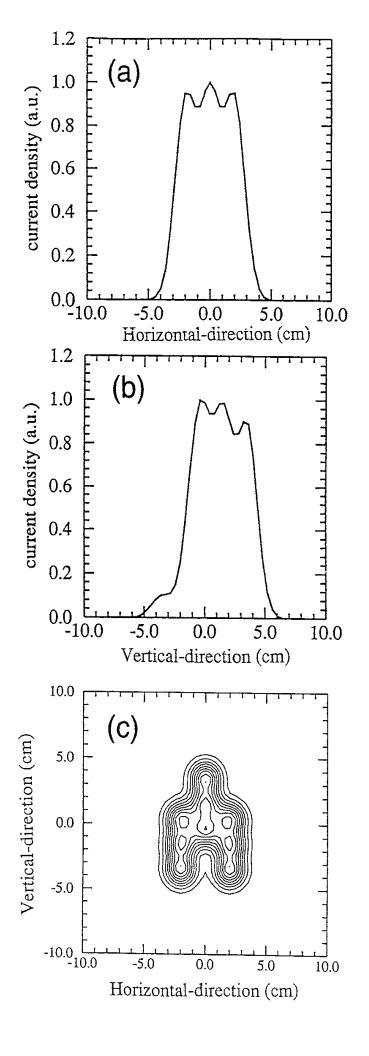


Fig.13

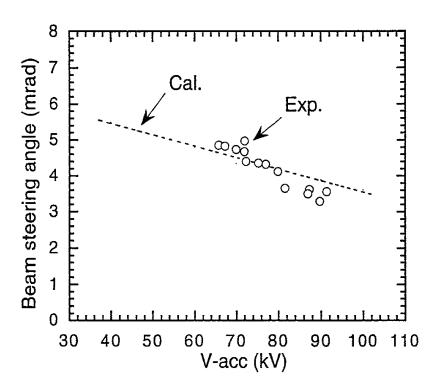


Fig.14

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