

§2. Deuterium Retention in Iron Oxide (Fe_2O_3) under Low-Energy Deuterium Exposure

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Stainless steel (SUS) is widely employed for the nuclear fusion devices. When O_2 -plasma-discharge is performed to remove tritium [1], layers of iron-oxide such as Fe_2O_3 will be formed on SUS surface [2]. Thus, deuterium (D) retention in the oxide layers is important for designing the devices. In this work, we have studied D-retention in Fe_2O_3 under D_2 plasma exposure [3], as well as in SUS and Fe for comparison.

Fe_2O_3 layers were prepared by oxidation of Fe deposited on SiO_2 -glass substrates and Fe sheet in air. According to X-ray diffraction (XRD), the oxide layers on SiO_2 oxidized at 400 to 500 °C for more than 5 min are polycrystalline hematite (hexagonal α - Fe_2O_3) while those on Fe oxidized at 500 °C are mixture of α - Fe_2O_3 and cubic γ - Fe_2O_3 (maghemite). Oxide-layer thickness is evaluated by means of Rutherford backscattering spectroscopy (RBS) of 1.8 MeV He^+ and H^+ , using the stopping power [4] and density of 3.96×10^{22} Fe cm^{-3} (5.25 g cm^{-3}). For analysis of ion beam data, e.g., RBS, SUS is assumed to consist of Fe only with the density of Fe ($8.48 \times 10^{22} \text{ cm}^{-3}$ or 7.86 g cm^{-3}). The samples were exposed to D_2 -plasma under AC discharge of 1.5 kV in D_2 gas pressure of 0.4 Torr for 15 min at room temperature [3]. The amount of D was analyzed by using nuclear reaction analysis (NRA), $\text{D}(^3\text{He}, \alpha)\text{H}$ with ^3He -energy of 1.0 MeV. The NRA cross section was taken after [5]. The depth resolution of the NRA at very near surface is estimated to be ~ 0.24 and $0.19 \mu\text{m}$ for Fe_2O_3 and Fe. Also, the probing depth is roughly estimated to be 1.3 and $1 \mu\text{m}$ for Fe_2O_3 and Fe, based on the calculated path length [4] where the ^3He beam slows down to 0.25 MeV so that the NRA cross section is reduced to one-fifth of the maximum value.

The results are summarized in Table 1. Firstly, D-retention in α - Fe_2O_3 appears to be independent of the oxide layer thickness of 0.06 to $0.86 \mu\text{m}$, indicating low diffusivity of D in α - Fe_2O_3 ($< 4 \times 10^{14} \text{ cm}^2 \text{ s}^{-1}$). Secondly, D-retention in γ - Fe_2O_3 is found to be larger by a factor of at least 1.7 than that in α - Fe_2O_3 . An explanation is that in γ - Fe_2O_3 , non-negligible fraction of vacancies exists in Fe site (defect-spinel-type-structure, e.g., $\text{Fe}_{2/3}\text{Fe}_2\text{O}_4$ or one third of vacancies at Mg site in the spinel to keep Fe_2O_3 composition) [6]. Therefore it is suggested that D's occupy the vacancy sites in γ - Fe_2O_3 ,

enhancing D-retention. Another explanation is that the D-diffusivity in γ - Fe_2O_3 is larger than that in α - Fe_2O_3 , giving rise to larger D-retention. Measurement of D-depth-distribution, estimation of the ratio of γ - to α - Fe_2O_3 in these mixed layers, and preparation of only γ - Fe_2O_3 layers followed by D-retention measurement would be fruitful. In this study, the density of γ - Fe_2O_3 is assumed to be the same as that of α - Fe_2O_3 . Due to the presence of vacancies as described above, the density of γ - Fe_2O_3 is smaller by several % than that of α - Fe_2O_3 , which is insignificant in the D-retention evaluation.

D-retention in Fe appears to be the smallest in this study and a half of that in α - Fe_2O_3 , in spite of a large diffusivity of H and D in Fe [7]. Surprisingly, D-retention in SUS is larger than that in Fe and α - Fe_2O_3 . The amount of oxygen near surface of Fe and SUS is obtained to be $\sim 13 \times 10^{16} \text{ cm}^{-2}$, by using $^{16}\text{O}(\text{d}, \alpha)^{14}\text{N}$ with 1.2 MeV d. This indicates the existence of oxide layers near surface and a contribution of the oxide layers to D-retention.

Table 1 Summary of D-retention in Fe_2O_3 , Fe and SUS (an estimated error of 15 %). Thickness of oxide layers, Fe and SUS are given in the parenthesis.

Sample	D-retention (10^{15} cm^{-2})
α - $\text{Fe}_2\text{O}_3/\text{SiO}_2$ (0.06, 0.18, 0.86 μm)	21
$(\alpha+\gamma)$ - $\text{Fe}_2\text{O}_3/\text{Fe}$ ($> 2 \mu\text{m}$)	36
Fe (0.2 mm)	12
SUS (0.25, 2 mm)	27

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